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TÍTULO: Designing a Passive Cooling Material Based on Wood

Trabajo de integración curricular presentado como requisito para la obtención del título de Ingeniera en Nanotecnología

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Dedication

- A mis hermanos: Diana, Meche, Hernan, Ferdi y Milo.
- A mis padres: Henry y Paola.
- A mi compañero de vida: Leandro
- A mis angelitos: Daniel, Mamaluca, Hernan, Sparky y Muñeca.

Domenica Romina Bermeo Alvaro

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Domenica Romina Bermeo Alvaro

Resumen

Hoy en día, utilizamos sistemas de refrigeración como un refrigerador, aire acondicionados, e incluso ventiladores eléctricos, pero no somos conscientes del consumo de energía de estos dispositivos y la entrada de energía que se necesita para enfriar un cuerpo. Como parte del proceso de reducción del cambio climático, es necesario reducir nuestro consumo de energía. Por lo tanto, se propone un proceso de refrigeración radiativa pasiva como alternativa a los aires acondicionados y dispositivos de refrigeración¹. Este proceso puede enfriar una superficie por debajo de la temperatura ambiente, sin entrada de energía, emitiendo radiación a través de ventanas atmosféricas naturales (principal de 8-13 μ m) al espacio (temperatura alrededor de 2,8 K). Este proceso es aún más eficaz por la noche, y los estudios de su funcionamiento durante el día están apareciendo actualmente¹. Por lo tanto, en este proyecto, nuestro objetivo es estudiar el proceso de enfriamiento pasivo radiativo de las maderas seleccionadas presentes en Ecuador (Eucalyptus globulus (Eucalipto), Guarea kunthiana (Manzano Colorado/Colorado), y Dacryodes peruviana (Copal)) delignificándolas (por medio de blanquear la madera) para tener un material que emita en la ventana atmosférica (8-13 μ m) y refleje la radiación solar. En el proyecto, se obtuvieron maderas blanqueadas con poder de enfriamiento por la noche y menor poder de enfriamiento durante el día. El material más eficiente para el enfriamiento pasivo es cooling wood Colorado, la diferencia de temperatura con respecto a la temperatura ambiente se encontró que es por la noche 2,7 \pm 0.2 ° C y en el día 0,6 \pm 0.2 ° C con un poder de enfriamiento sobre área de $80 \pm 20 \text{ Wm}^{-2} \text{ y} 60 \pm 20 \text{ Wm}^{-2}$ respectivamente.

Palabras clave: Poder de enfriamiento, celulosa, XPS, FTIR, emisividad.

Abstract

Nowadays, we use cooling systems like a refrigerator, air conditioner, and even electric fans, but we are not aware of the energy consumption of these devices and the power input that is needed to cool a body. As part of the process of reducing climate change, it is necessary to reduce our energy consumption. Thus, a passive radiative cooling process is proposed as an alternative to air conditioners and cooling devices¹. This process can cool a surface below ambient temperature, without power input, by emitting radiation through naturally occurring atmospheric windows to space (temperature around 2.8 K). This process is even more effective at night, and studies of its operation at daytime are currently appearing¹. Thus, in this project, we aim to study the passive radiative cooling process of selected woods present in Ecuador (*Eucalyptus globulus* (Eucalipto), *Guarea kunthiana* (Manzano Colorado/Colorado), and *Dacryodes peruviana* (Copal)) by delignifying them (by means bleach the wood) to have a material that emits in the atmospheric window (8-13 μ m) and reflects solar radiation. In the project, bleached woods were obtained with cooling power at night and lower cooling power at day. The most efficient material for passive cooling is Colorado cooling wood, the difference in temperature with respect to ambient temperature was found to be at night 2,7 ± 0.2 °C and at day 0,6 ± 0.2°C with a cooling power over an area of 80 ± 20 Wm⁻² and 60 ± 20 Wm⁻² respectively.

Keywords: Cooling power, cellulose, XPS, FTIR, emissivity.

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Chapter 1

Introduction

Today, we use cooling systems like refrigerators or air conditioners in many spheres of our lives. But we are rarely aware of the energy consumption of these devices and the power input needed to comfortably cool a room. From a climate perspective, Ecuador is usually subdivided into four regions: "Sierra," "Costa," Amazon, and Galapagos; however, 54% of all national electric consumption comes from the Costa region according to ARCONEL ("Agencia de regulación y control de electricidad")¹². This is obviously because this region is warmer than the rest by a considerable margin, making it necessary for its inhabitants to spend more electricity on cooling devices, such as air conditioners, during long parts of the day¹³. Not only that, but the Costa region also contains the largest Fishing industries in the country. This sector also requires a vast input of electrical energy into the refrigeration of their products¹³. This is not an isolated issue in Ecuador. Nowadays, a considerable segment of the global electrical production goes to cooling, from food preservation, air conditioning to even large-scale computation. Currently, compression-based cooling systems are commonly used for cooling. However, they consume large amounts of electricity and generate a large quantities of CO_2^{14} . Also, that cooling strategy only moves heat from one location to another on the earth's surface, together with converting work to heat. Thus, the net effect is heating instead of cooling, leading to various issues such as the urban heat island (UHI) effect and thermal pollution. Under global warming, these issues are getting worse which requires more energy for cooling. Hence, inexpensive and

eco-friendly approaches with net cooling capability are desirable for reducing energy costs and associated adverse effects above ¹⁴.

Passive radiative cooling during the day is a new, eco-friendlier alternative that has recently been in the scientific spotlight as a possible alternative to traditional cooling methods¹. Radiative cooling is then a natural method for cooling since heat is dissipated to space via thermal radiation. But the technique is not as easy as it sounds. It is more affordable at night. During the daytime, cooling is difficult to achieve because of solar radiation, and some cooling power is lost due to the wind or by conduction or convection. In that way, it is essential to study the cooling system¹⁵. For a material to have passive radiative cooling at night should have high emissivity in the atmospheric transparency window close to that of a perfect *Blackbody*. But for a material to have passive radiative cooling during the day, it should have high emissivity in the infrared window and simultaneously reflect or scatter visible sunlight efficiently. This means ideally that it has an emissivity of almost 0 in the whole spectrum (except at the atmospheric window).

The atmosphere has its own mechanism to cool itself due to the existence of dust and various greenhouse gases, including water vapor¹⁶. The atmospheric window is known as a part of the atmospheric electromagnetic spectrum in which the atmosphere is particularly transmissive¹⁷. There are mainly three major atmospheric transmission windows: one in the near-infrared (NIR) 0.7–2.5 μ m, the other in the mid-infrared (MIR) 3–5 μ m, and the most important in far-infrared (FIR), 8–14 μ m (can be observed in figure 2.1). At the same time, in the atmospheric window, energy absorption by water vapor and carbon dioxide is weak, so then photons escape more easily to space¹⁸. So, some infrared radiation originates near the earth's surface, leaving the atmosphere through this window unimpeded.

Studies of passive cooling operation in the daytime are currently appearing in the literature¹. Different materials such as photonic structures⁴, metamaterials⁶, and coatings⁸ have been probed for their applicability as passive cooling radiators by day. Similarly, a composite from wood can have a desirable behavior for passive radiative cooling⁹. We will study some materials derived from different woods existing in Ecuador, like *Eucalyptus globulus* (Eucalipto), *Guarea kunthiana* (Manzano Colorado), and *Dacryodes peruviana* (Copal).

Wood is mainly composed of amorphous lignin and hemicellulose, which are intertwined between the

cellulose nanofibril⁹. The cell wall consists mainly of cellulose fibrils of 3-5 nm in diameter, lignin, and pectin. One of the most important features of wood is its anisotropic structure since wood has aligned vertical channels. As is observable when you take a piece of wood, inside it there exist aligned vertical channels. These are used to pump ions, water, and other nutrients needed for photosynthesis from the roots to the leaves¹⁹. Inside the wood, cellulose and hemicellulose are linked by hydrogen bonds and between lignin and hemicellulose by covalent linkage²⁰. Cellulose and hemicellulose are colorless, and the lignin complex structure has a dark color. Mesoporous wood structure leads to large light scattering in the visible range making wood ready for this propose¹⁹.

Natural lignin is a 2D amorphous polymer with a dark color comprising three types of lignin units: syringyil units (S), guaiacyl units (G), and p-gydroxylphenil units (H). Some studies have proposed a wood composite obtained from different chemical treatments^{9,19}. The idea of this experimental procedure is to delignify (remove the lignin) and remove the hemicellulose from the wood by bleaching it^{9,20}. After the chemical treatment, the cellulose aggregates in the cell wall layer. The resulting material consists of cellulose nanofibrils in the form of fibril aggregates. Each cellulose nanofibril, that constitutes the cell walls, is packed and aligned parallel to each other and leads to a hierarchical alignment of nanowood. Also, the removal of lignin and hemicellulose increases the wood's porosity and eliminates any traces of other colors from the material²¹, therefore creating a better nanofibril alignment of cellulose as well as a whiter and more diffusely reflective material surface.

Finally, each fibril aggregate is composed of aligned crystalline cellulose packed with several tens of glucan chains in a crystalline order, held together by intermolecular hydrogen bonds and van der Waals forces. The material shows a lower density, high mechanical strength, and low emissivity in visible range, yielding a high efficient block to thermal radiation from the sun. Among the benefits of the new material is its anisotropic thermal conductivity. That property allows heat to spread along the nanofibril direction, reducing the heat flow in a transverse direction⁹. Then this composite is ideal for the study of passive radiative cooling⁹. This material can be used for high-scale production since its procedure is easy and environmentally friendly.

In this thesis project, we study the theory behind passive radiative cooling. We design passive cooling

materials and design how to measure their cooling power. In Chapter 2, we study the parameters involved in a material in order to have passive cooling behavior. We present some materials recently reviewed with this performance. An explanation of the structure of wood is given to understand the material designed in this thesis. In Chapter 3 we explain the methodology used to obtain the passive cooling material based on wood, how FTIR and XPS did the characterization of the materials, and how we will study the cooling power of the materials. Finally, in Chapter 5 is discussed the results of the materials obtained, their characterization, and their cooling performance.

1.1 Problem Statement

Passive radiative cooling at night has been studied since the 70s¹. However, its use during the day as an alternative to air conditioners and cooling systems has recently gained huge relevance^{1,5,22}. The problem with obtaining passive cooling during the day is solar radiation in the visible range. Therefore, to achieve passive cooling during the day it is essential to have a material that reflects almost all solar radiation in the visible range and, at the same time, is highly emissive in the atmospheric window²³. Some materials that have been studied for passive cooling in daylight have complex structures, metamaterials⁶, photonic materials⁵, and to obtain them a complex chemical and physical processes are needed. On the other hand, we have wood that emits efficiently in the atmospheric window between 8 to 13 micrometers thanks to cellulose²⁴. Therefore in this thesis project, we will perform different chemical treatments to delignify three different kinds of wood (*Eucalyptus globulus* (Eucalipto), *Guarea kunthiana* (Manzano Colorado), and *Dacryodes peruviana* (Copal)) and consequently bleached them in order for them to reflect sunlight in the visible range and concommitantly be emissive at the atmospheric infra-red window.

1.2 General and Specific Objectives

1.2.1 General Objectives

Design a passive cooling material based on wood present in Ecuador (*Eucalyptus globulus* (Eucalipto), *Guarea kunthiana* (Manzano Colorado), and *Dacryodes peruviana* (Copal)) and measure its passive cooling performance.

1.2.2 Specific Objectives

- To understand passive radiative cooling process by studying its physical meaning.
- To create the cooling material based on wood by removing Lignin.
- To develop data collecting equipment containing two insulated boxes and electronics to measure temperatures and net cooling power.
- To identify the best wood with possible cooling performance from the three measured.
- To understand, FTIR and XPS, the chemical changes done by the chemical treatment that lead us to the final material.
- To compare cooling power measured by the equipment with the expected model for the passive radiative cooling based on the emissivity of the samples and temperature measurements.

Chapter 2

Theoretical Framework

2.1 Thermal radiation

Electromagnetic radiation commonly present in our surroundings comprises, among many others, gamma rays, x rays, ultraviolet/visible/infrared radiation, and radio waves in order of their wavelengths. Matter in general by molecular and atomic agitation can emit electromagnetic radiation in various frequencies. Thermal radiation, commonly in the infrared range and visible light, is emitted by the agitation of matter according to their temperature²⁵. Most of solar radiation that reaches our earth's surface is in the thermal radiation range. Electromagnetic radiation is classified by frequency and wavenumber. Then frequency v is defined as

$$\nu = \frac{c_o}{\lambda_{vac}} = \frac{c}{\lambda_{med}},\tag{2.1}$$

where c_o is the speed of propagation in vaccuum, c is the speed of light in the medium and λ is the wavelength. In vacuum, c_o is 2.998 * $10^8 m/s$, then the speed of the medium c is given by its index of refraction n: $n = c_o/c$.

Thermal radiation is in the wavelength range from 0.2-1001 μm , while the visible spectrum comprises from 0.39-0.77 μm , ultraviolet 0.001-0.4 μm , infrared (ir): near ir 0.77-25 μm and far ir 25-1000 μm^{25} . For passive radiative cooling applications, it is essential to understand the solar radiation arriving on the Earth's surface. The concept of *Irradiance* indicates the rate of solar energy arriving at a surface per unit time per unit area. It refers to the rate of incident energy, and its units are W m⁻². *Irradiation* refers to the radiation arriving at the surface whether or not the origin of the radiation is the sun and its units are kJ m⁻². Solar energy is obviously the major contributor to most radiative heat transfer applications²⁶ when we don't have radiation sources based on the Earth, such as heat vents or, for example, volcanoes. In the following, we will survey a set of critical concepts to understand the passive cooling phenomenon.

Blackbody model

A black body is considered an ideal surface that serves as a reference when the behavior of real surfaces is analyzed. A perfect Blackbody, at a given temperature absorbs radiation perfectly at all wavelengths and emits at all wavelengths in all directions²⁵. If $P_i(\mathbf{k}, \alpha)$ is the power incident on the blackbody in the **k** direction and with polarization α and $P_e(-\mathbf{k}, \alpha)$ is the power emitted in the opposite direction by the Blackbody, then

$$P_e(-\mathbf{k},\alpha) = a(\mathbf{k},\alpha)P_i(\mathbf{k},\alpha), \qquad (2.2)$$

where $a(\mathbf{k}, \alpha)$ is the fraction of power absorbed at (\mathbf{k}, α) . For the ideal Blackbody $a(\mathbf{k}, \alpha) = 1$. In other words A Blackbody is an ideal material that absorbs and emits all frequencies²⁷ and it reflects no radiation at all.

Planck's Law

The spectral distribution of the power emission for a Blackbody is described by ²⁸

$$I_{BB}(T,\lambda) = \frac{2hv^3}{nc^2} \frac{1}{\exp(h\nu/(k_B T)) - 1},$$
(2.3)

also known as the spectral radiance emitted from a small hole in a 'box' in one unit of solid angle²⁹. Here, v is the frequency, c the vacuum velocity for light, h, Planck's constant, k_B the Boltzmann constant, T the absolute temperature and n the refractive index of the medium (generally n=1). The SI-dimension of spectral radiance is W/m^2 . Then the expression as a function of wavelength is obtained by replacing $\lambda = c/v^{29}$ and then:

$$I_{BB}(T,\lambda) = \frac{2hc^2}{n^2\lambda^5} \frac{1}{\exp(hc/(\lambda k_B T)) - 1},$$
(2.4)

with dimension of W/m^3 .

Kirchoffs radiation law

All matter radiates when heated; then, the resulting spectral intensity depends on absorption coefficient, refractive index, and the superficial characteristics like geometry and surface roughness. For limiting conditions, relations of emissivity, apparent reflectivity, and apparent transmissivity can be expressed as ³⁰.

$$J(\lambda, T) = J_b(\lambda, T) * \frac{[1 - \mathcal{R}(\lambda, T)][1 - \mathcal{T}(\lambda, T)]}{1 - \mathcal{R}(\lambda, T)\mathcal{T}(\lambda, T)},$$
(2.5)

where $J(\lambda, T)$ is the emissivity power of the body at temperature T and wavelength λ , J_b is the spectral emissivity power of an ideal Blackbody, \mathcal{R} is the reflectivity and \mathcal{T} the transmissivity of the body.

The emissivity, by definition, is the ratio of the actual emitted energy to that of a Blackbody J/J_b :

$$\varepsilon(\lambda, T) = \frac{J(\lambda, T)}{J_b(\lambda, T)}.$$
(2.6)

Therefore

$$\varepsilon(\lambda, T) = \frac{[1 - \mathcal{R}(\lambda, T)][1 - \mathcal{T}(\lambda, T)]}{1 - \mathcal{R}(\lambda, T)\mathcal{T}(\lambda, T)}.$$
(2.7)

Kirchoff's law outlines the equivalence between emission and absorption of a opaque body in thermal equilibrium. In the case of opaque bodies $\mathcal{T} = 0^{31}$. Then

$$\varepsilon(\lambda, T) = 1 - \mathcal{R}(\lambda, T). \tag{2.8}$$

On the other hand for non reflective glasses or for luminous gas bodies with $\mathcal{R} = 0^{31}$. As in our case where

we consider our reflectivity equal to $zero^{22}$, the emissivity is

$$\varepsilon(\lambda, T) = 1 - \mathcal{T}(\lambda, T). \tag{2.9}$$

2.2 Atmospheric window

The atmosphere has its own mechanisms to cool itself when heated by dust and various greenhouse gases, including water vapor, CO_2 , and CH_4 ¹⁶. The atmospheric window is known as a part of the atmosphere electromagnetic spectrum in which the atmosphere is particularly transmissive¹⁷ and thus, any emission from the surface in that frequency range leaves uncontested to outer space. This is a very efficient cooling mechanism for the Earth in the midst of global warming, regulating the Earth's temperature.

There are mainly three major atmospheric transmission windows: one in the near-infrared (NIR) $0.7-2.5 \ \mu$ m, the other in the mid-infrared (MIR) $3-5 \ \mu$ m, and the most important in far-infrared (FIR), $8-14 \ \mu$ m (that can be observed in Fig. 2.1). At the same time, in the atmospheric window, energy absorption by water vapor and carbon dioxide is weak, so then photons scape more easily to space¹⁸. So some of the infrared radiation originating near the Earth's surface leaves the atmosphere through this window unimpeded. Finally, the emission to space can occur from the tops of clouds at different atmospheric levels and also by gases present in the atmosphere that absorb and emit infrared radiation. The majority of the atmosphere consists of nitrogen and oxygen, transparent to infrared radiation. On the other hand, water vapor, CO₂, and some other minor gases present in the atmosphere, in much smaller quantities, can absorb some of the thermal radiation leaving the surface and reemit it from much higher and colder levels out to space³².

2.3 Passive Cooling Phenomenon

The earth has its main atmospheric transparency window between 8 and 13 μ m through which the earth can emit radiation to outer space, and that contributes to radiative cooling. But this mechanism is not

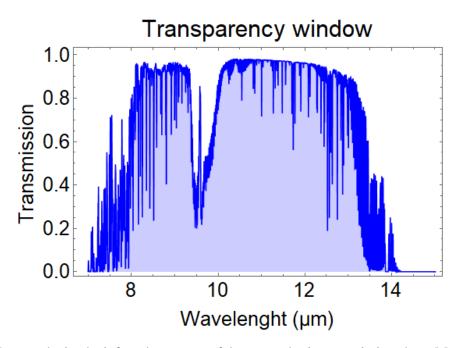


Figure 2.1: Here we depict the infrared spectrum of the atmospheric transmission above Mauna Kea, with air mass 1.5 and water column 1 mm. This represents an overview of the wavelength of 8-14 μ m which is the main atmospheric transparency window. The figure can be obtained from the data generated by ATRAN², thanks to the Gemini Observatory. It is important to notice that transmission is dimensionless³

easy to take advantage of. It is more effective at night since, at day time, net cooling is difficult to achieve because of solar radiation absorption. At the same time, some lost cooling power is due to the wind by conduction and convection. Thus, it is essential to study all the physical factors that hinder the proposed cooling mechanism¹⁵.

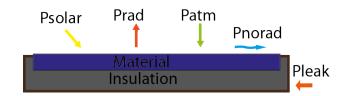


Figure 2.2: Here we depict the scheme for a passive radiative material and the factors that affect the net cooling power: the radiative cooling power P_{rad} , environmental thermal absorption P_{rad} , solar absorption P_{solar} , heat transferred as conduction or convection (nonradiative) P_{norad} and an extra term, the thermal leakage P_{leak} , when we are working with a thermally isolated measurement box.

We introduce the system to be studied in figure 2.2, where we illustrate the terms that are involved in the net radiative cooling power P_{rad} . When our material is facing a clear sky, we need to consider the radiative cooling power of the system P_{rad} , the environmental thermal absorption P_{atm} , the solar absorption P_{solar} , and the heat that is transferred from the ambient to the material either by conduction or convection (non-radiative heat loss) P_{norad} ^{15,22,23}. Also, an additional term needs to be considered when we are working in a thermally isolated measurement box, the thermal leakage P_{leak} . The P_{rad} is the outgoing heat flux that allows cooling. The remaining terms, P_{atm} , P_{solar} , P_{norad} , P_{leak} , work against the cooling²³. Then the net cooling power P_{net} is

$$P_{net} = P_{rad} - P_{atm} - P_{solar} - P_{norad} - P_{leak}.$$
(2.10)

In order to understand how these terms are involved in the cooling performance of the system, we will review the meaning of each of the terms in the above relation.

2.3.1 Radiative cooling power of the system P_{rad}

The radiative cooling power is defined as the power of the material to emit thermal radiation to the sky in the transparency window (8-13 μ m). Thus the material losses heat and can be cooled. The equation expressing the cooling power is²³:

$$P_{rad}(T) = \int d\Omega \cos(\theta) \int_0^\infty I_{BB}(T,\lambda) \xi_{film}(\lambda,\theta) d\lambda, \qquad (2.11)$$

or doing the integration in the azimuthal angle

$$P_{rad}(T) = 2\pi \int_0^{\pi/2} \int_0^\infty I_{BB}(T,\lambda) \xi_{film}(\lambda,\theta) \sin(\theta) \cos(\theta) d\lambda d\theta$$
(2.12)

Where *T* is the surface temperture of the material, λ the wavelength and the angle of incidence. As seen in the formula, it depends on the hemispherical spectral emissivity of the material at the average temperature T^{22,23}. Here $\xi_{film}(\lambda, \theta)$, the spectral emissivity of the film²². It is the value defined in terms

of the absorptivity and is obtained from the Kirchoff's radiation law⁴. The factor $I_{BB}(T, \lambda)$ is the spectral irradiance of the Blackbody at the surface defined by Planck's law, at temperature *T* (in this case, the surface temperature of the material) and a radiation wavelength λ^{22} is defined as:

$$I_{BB}(T,\lambda) = \frac{2hc^2}{\lambda^5} \frac{1}{\exp(hc/(\lambda k_B T)) - 1},$$
(2.13)

where h is the Planck's constant, k the Boltzmann constant and c the speed of light in vacuum¹⁵.

2.3.2 Environmental thermal absorption *P*_{atm}

 P_{atm} is the power absorb by the material from atmospheric irradiance at a temperature T_{amb} ¹⁵, i.e. the power radiated downward from the atmosphere²³. This term opposes the cooling the system and subtracts from the cooling power. It is defined then as

$$P_{atm}(T_{amb}) = \int d\Omega cos(\theta) \int_0^\infty I_{BB}(T_{amb},\lambda) \xi_{film}(\lambda,\theta) \xi_{atm}(\lambda,\theta,pw) d\lambda, \qquad (2.14)$$

or

$$P_{atm}(T_{amb}) = 2\pi \int_0^{\pi/2} \int_0^\infty I_{BB}(T_{amb}, \lambda) \xi_{film}(\lambda, \theta) \xi_{atm}(\lambda, \theta, pw) \sin(\theta) \cos(\theta) d\lambda d\theta,$$
(2.15)

where $\xi_{atm}(\lambda, \theta, pw)$ is the spectral dependent atmospheric emissivity. This factor should be calculated from the precipitable water (PW) content. The precipitable water represents the relative humidity (RH) and is the depth of water in a column if all the water vapor present in the atmosphere is precipitated as rain. The precipitable water is measured in millimeters. The emissivity of the atmospheric window is low but if PW is high, the emissivity increases hindering cooling²². The optical depth is the measure of how far light travel through a partially transparent medium before the light is scattered or absorbed³³. If is assumed that the optical depth increases with the zenith angle θ at a rate $1/cos(\theta)$, then the spectral emissivity for any θ is

$$\xi_{atm}(\theta,\lambda) = 1 - [1 - \xi_{atm}(0,\lambda)]^{1/\cos(\theta)}, \qquad (2.16)$$

then $\xi_{atm}(0, \lambda)$ is the spectral emissivity when $\theta = 0$ (with the vertical direction)²².

2.3.3 Solar Absorption P_{solar}

Solar absorption is the result of the heating power due to the absorption of solar irradiance²³. It reduces the cooling power depending on how much incident solar power is absorbed by the surface²². The formula that defines it is

$$P_{solar} = \cos\varphi \int_0^\infty \xi_{film}(\lambda,\varphi) I_{solar}(\lambda) d\lambda.$$
(2.17)

Here, $I_{solar}(\lambda)$ is the solar spectral irradiance and φ is the angle between the normal to the module and solar irradiance. Here $\xi_{film}(\lambda, \theta)$, the spectral emissivity of the film^{22,23}

2.3.4 Non radiative heat loss P_{norad}

At the same time, as the material starts to cool, heat can be transferred from the ambient surroundings to the material either by convection or conduction. This is the non-radiative heat loss convection heat flux $(P_{conv})^{23}$ or conductive power (P_{cond}) from the top of the surface of the material²². It can be computed following

$$P_{norad} = P_{conv} + P_{cond} = h_c (T_{amb} - T), \qquad (2.18)$$

where h_c is the heat transfer coefficient¹⁵. If we consider convection and conduction we have $h_c = h_{conv} + h_{conv}^4$. When we consider a steady-state flow over a flat surface with uniform surface heat flux, we can evaluate the convective heat transfer coefficient with a theoretical method or experimental methods.

$$P_{conv} = h_{air}(T_{amb} - T). \tag{2.19}$$

The theoretical method is based on dimensionless parameters and wind tunnel measurements. If we are outdoors, we notice that the wind direction speed changes constantly in time. Then in different studies $^{34-36}$, it was suggested that the wind speed affects the heat transfer coefficient of the ambient air h_{air} over a flat

surface as²²:

$$h_{air} = a + bV_{wind}.$$
 (2.20)

Where a and b coefficients are obtained from the correlation of experimental data of heat transfer coefficient with the wind velocity. Thus, it is well-documented^{22,35,36} that when we have a rectangular surface without a windshield, the heat transfer coefficient can be expressed approximately with the equation from bibliography :

$$h_{air} = 8.6(\pm 0.9) + 2.6(\pm 0.3)V_{wind} \tag{2.21}$$

With these phenomenological relations, we can determine the non-radiative heat loss contribution.

In general, to measure the cooling power, there is an additional term that should be taken in the count when we have a measurement box; it is the thermal leakage P_{leak} from the thermally insulated measurement box^{22,23}.

2.3.5 Effect of tilt angle

If it is necessary to use a surface panel for the passive radiative cooling experiment, it is important to consider the tilt angle of the sample. The solar incidence on the panel surface is proportional to $cos(\theta_{solar} + \theta_{tilt})$ where $\theta_{solar} + \theta_{tilt}$ is φ , θ_{solar} is the zenith angle and θ_{tilt} tilt angle. Then, the tilt angle causes a reduction in the solar irradiance. The overestimation in cooling power due to the tilt angle needs to be added as an error of uncertainty. According a study of Aili *et al.*, the impact of $\theta_{tilt} = 15^{\circ}$ on radiative cooling performance is almost negligible²².

2.4 Materials

With the passive radiative cooling method, one can exploit the transparency window and cool a body. This mechanism is broadly studied at night time. Nonetheless, it is more necessary in the daytime for useful applications. To obtain daytime cooling, the material needs not only to emit strongly in the atmospheric

transparency window. It also needs to be a broadband mirror for solar light. This is the opposite concept to a Blackbody in the optical range. The ideal radiative cooler should have a 0% solar absorption⁴. Some materials have been used to achieve these two main characteristics. In the next section, we will analyze some of them.

2.4.1 Photonic Materials

Ultrabroadband Photonic Structures To Achieve High-Performance Daytime Radiative Cooling

In this case Rephaeli *et al.* developed a metal-dielectric photonic structure with a net cooling power of $100W/m^2$ at ambient temperature. They present a compact planar device that achieves radiative cooling in the daytime. The material consists of 2 thermally emitting photonic crystal layers comprised of *S iC* and quartz. They used those two materials with phononpolariton resonances in the $8 - 13 \mu m$ range, and quartz has a sharp resonance at $9.3\mu m$ and *S iC* at $12.5\mu m$. So they complement the resonances and maximize the emission selectively in the atmospheric window at the same time that they minimize the absorption of visible light, making it so that the whole structure has a minimal amount of solar power absorption⁴. Reduction of the absorbed solar radiation was achieved by introducing a broadband solar reflector made of chirped 1D photonic crystals below the two layers photonic crystal of *S iC* and quartz. Then, the 1D photonic bandgaps). The thickness of the first set of five bilayers is 25 nm of TiO_2 and 35 nm of M_gF_2 , the second set 50 nm of TiO_2 and 70 nm M_gF_2 , and the third set 75 nm of TiO_2 and 105 nm of M_gF_2 . Then the 1D photonic crystal lay over a silver substrate⁴.

Then by coupling between material layers, they can control the emission, absorption, and reflection. By nanophotonic concepts, they can suppress solar absorption simultaneously as they enhance thermal emission in the atmospheric transparency window: an ultra-broadband performance⁴.

Passive radiative cooling below ambient air temperature under direct sunlight

Other photonic materials can be fabricated. In a research performed by Raman *et al.*, they study the use of a photonic solar reflector and a thermal emitter that reflects 97 % of incident sunlight while emitting selectively in the atmospheric transparency window. When the material is exposed to direct sunlight exceeding $850W/m^2$ on a rooftop, the photonic radiative cooler cools to $4.9 \degree$ C below ambient air temperature and has a cooling power of $40.1 W/m^{25}$.

The photonic material they present consists first 200 mm silicon wafer over which a 200 nm silver is deposited. Above this base, the photonic radiative cooling has seven alternating layers of hafnium dioxide (HfO₂) and silicon dioxide (SiO₂) of varying thicknesses. The bottom four layers of HfO₂ and SiO₂ have thicknesses less than 100 nm and assist in optimizing solar reflection using periodic one-dimensional photonic crystals⁵.

 HfO_2 serves as a high-index material that also presents low ultraviolet absorption, a useful feature when optimizing for solar reflectance, while SiO₂ is optically transparent and is the low-index layer. They make an observation that the use of HfO_2 is not essential, and can be replaced with titanium dioxide (TiO₂), which is less expensive⁵.

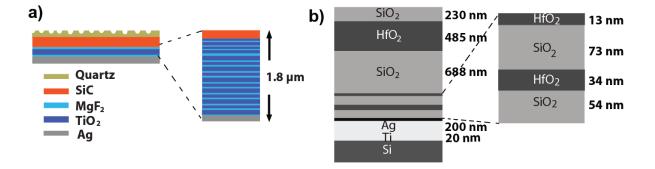


Figure 2.3: Scheme of different photonic materials for passive radiative cooling. a) metal-dielectric photonic structure⁴ and b) photonic solar reflector and thermal emitter⁵. These figures are based on bibliography

2.4.2 Metamaterials

A metamaterial emitter for highly efficient radiative cooling

In the research from Hossain *et al.*, they propose an anisotropic material with an array of symmetrically shaped conical metamaterial (CMM) pillars. They obtained a near-unity absorption of unpolarized light. The CMM structure that they obtain has a radiative cooling power of 116.6 W/m^{26} . They designed a meta dielectric conical metamaterial (CMM). First, a 5 nm thick chromium layer followed by a 150 nm thick aluminum layer was deposited on a bare silicon substrate. Over this, a 3 μm thick PMMA polymer film was spin-coated. The general meta dielectric conical metamaterial (CMM) consists of 14 alternating layers of aluminum and germanium; between each, a 2 nm thick chromium layer is deposited as an adhesive layer. All of those layers are deposited on PMMA film. The thickness of the aluminum layer is 30 nm and of germanium 110 nm. The layers are circular and are symmetric along the vertical axis. The diameters of the layers increase from top to bottom, giving a structure with a conical shape⁶.

Scalable-manufactured randomized glass-polymer hybrid metamaterial for daytime radiative cooling

In a 2017 published study by Zhai *et al.*, they present resonant polar dielectric microspheres randomly distributed in a polymeric matrix, which results in a fully transparent metamaterial. They obtained an infrared emissivity greater than 0.93 across the atmospheric window when the material is backed with silver coating, and a noontime radiative cooling power of 93 W/m^2 was achieved. Also, the material with $50\mu m$ thick reflects 96% of solar irradiance and has a 110 W/m^2 cooling power at night⁷. The material consist in a polymer matrix of polymethylpentene (TPX) that encapsulates randomly silicon dioxide SiO_2 microspheres. TPX has an excellent solar transmittance and along with the microspheres both are lossless in the solar spectrum direct solar irradiance, then the solar irradiance do not heat the metamaterial⁷.

2.4.3 Coatings

Another way to achieve passive radiative cooling is by coating existing materials.

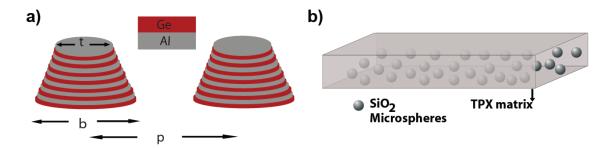


Figure 2.4: Scheme of the different metamaterials for passive radiative cooling. a) A symmetrically shaped conical metamaterial (CMM) pillars of Germanium (red) and Aluminium $(gray)^6$. b) Resonant polar dielectric microspheres of *S iO*₂ randomly oriented in a polymeric matrix⁷. These figures are inspired from bibliography

Hierarchically porous polymer coatings for highly efficient passive daytime radiative cooling

In 2018, the research performed by Mandal *et al.* proposed a radiative cooling capable coating. They proposed a hierarchically porous poly(vinylidene fluoride-co-hexafluoropropene) (P(VdF-HFP)HP) coating. With this methodology, they obtained a high substrate-independent hemispherical solar reflectance of 0.96 ± 0.03 , long-wave infrared emittances of 0.97 ± 0.02 , which makes it ideal for a passive day radiative cooling. Finally, they achieved sub-ambient temperature drops of $6 \degree C$ and cooling powers of $96 W/m^2$ under solar intensities of 890 and 750 W/m^2 respectively⁸.

For the production of the material, they use a precursor solution of P(VdF-HFP) (polymer) and water (non-solvent) in acetone (solvent), and they apply the film onto a substrate and let it dry. As the acetone is very volatile, it rapidly evaporates, which causes the P(VdF-HFP) to phase-separate from the water, forming micro and nanodroplets. The P(VdF-HFP)HP coating is formed after the water evaporates. The material ideally has a coating of 300 μm , and an approximant of 50% of porosity⁸.

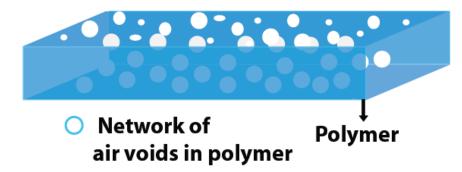


Figure 2.5: Scheme of the (P(VdF-HFP)HP) coating that created a network of air voids in polymer. This figure is inspired from paper Hierarchically porous polymer coatings for highly efficient passive daytime radiative cooling⁸

2.4.4 Natural Materials

Wood

Similar to the previous materials, a composite from wood can have desirable behaviors for passive radiative cooling. As this project aims to study this material, we will be focused mostly on this application. Wood is mainly composed of amorphous lignin and hemicellulose, which are intertwined between the cellulose nanofibril⁹. The cell wall mainly consists of cellulose fibrils of 3-5 nm in diameter, lignin, pectin. One of the most important features of wood is its anisotropic structure since wood has aligned vertical channels. As is observable when you take a piece of wood, inside the wood, there exist aligned vertical channels. These are used to pump ions, water, and other nutrients needed for photosynthesis from the roots to the leaves.¹⁹. Inside the wood, cellulose and hemicellulose are linked by hydrogen bonds, and lignin and hemicellulose are joined by covalent linkage²⁰. The structural components of cellulose is a linear homopolymer made up of D-anhydroglucose structural units linked by β -1,4 glycosidic bonds; hemicellulose is a heteropolysaccharides; finally, natural lignin is a tridimensional complex, amorphous polymer biologically synthesized mainly from phenolic structural units (p-hydroxyphenyl unit (H); guaiacyl

unit (G); and syringyl unit (S), respectively)³⁷. Cellulose and hemicellulose are colorless, and the lignin complex structure has a dark color. Mesoporous structure in wood leads to large light scattering in the visible range making wood ideal for our purposes¹⁹.

Some studies have proposed a wood composite obtained from different chemical treatments^{9,19}, the idea of this experimental procedure is to delignify the wood(remove the lignin). Some processes involve bleaching of wood^{9,20}. Since natural wood is mostly uniform, bleaching wood can be highly effective²⁰. The wood composite that we will study is sometimes named nanowood. The material obtained from the removal of hemicellulose and lignin leaves the cellulose nanofibril as the main backbone of the remaining structure. As cellulose will be the main component, we will briefly describe it^{9,20}.

Cellulose consists of D-glucopyranose ring units in C1 chair configuration, the one that exhibits the lowest energy. Those units mentioned are linked then by β -1, 4-glycosidic bands, which results in an alternate turning of the cellulose chain axis by a 180 ° ³⁸. Then the repeating unit of cellulose is cellobiose with an approximated size of 1.3 nm it is observed in figure 2.6. Cellulose is formed by the repetition of cellobiose (n times). It has three reactive hydroxyl groups OH in each anhydroglucose unit (AGU) within the cellulose chain, primary at C6, secondary C2, and C3, which are in the plane of the ring. The next figure is a scheme of the cellulose structure ³⁸.

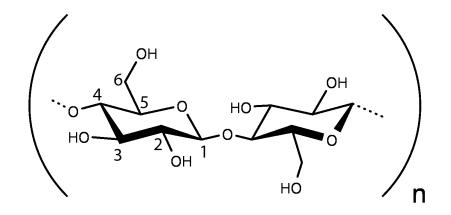


Figure 2.6: Monomer of cellulose structure, here one observes the three reactive hydroxil groups in the carbon C6, C2 and C3.

2.5 Nanowood

By removing lignin and hemicellulose we can increase the porosity of the wood²¹, resulting in a better nanofibril alignment of cellulose. After the chemical treatment, the cellulose aggregates in the cell wall layer. The resulting material is cellulose nanofibrils in the form of fibril aggregates named nanowood. Each cellulose nanofibril that constitutes the cell walls is packed and aligned parallel to each other and leads to a hierarchical alignment of nanowood⁹. Figure 2.6 shows the structure of nanowood. Finally, each fibril aggregate is composed of aligned crystalline cellulose packed with several tens of glucan chains in a crystalline order, held together by intermolecular hydrogen bonds and van der Waals forces. The material shows a lower density, high mechanical strength, and low emissivity, yielding a high efficiency in blocking thermal radiation from the sun. Among the benefits of the new material is its anisotropic thermal conductivity. That property allows heat to spread along the nanofibril direction, reducing the heat flow in a transverse direction⁹.

Thermal properties

Natural wood is commonly used as a thermally insulating material. Nanowood preserves such superior insulating properties. Thermal conductivity of natural wood perpendicular and parallel to cellulose nanofiber alignment direction is 0.1 and 0.15 W/m·K, and the values for nanowood are 0.028 and 0.12 W/m·K. At the same time, when an incident laser heats the surface of wood or nanowood, heat is accumulated around the hot spot due to insufficient heat dissipation²¹. The temperature gradient is an elliptical shape around the heating spot due to anisotropy of the thermal conductivity in the transverse and axial direction⁹. Then, the maximum temperature achieved by nanowood is higher than that of the natural wood (approximately 3 ° C), which suggests a better insulation property²¹.

The attained low thermal conductivity, especially along the radial direction, is due to the high porosity of nanowood. This is also enhanced by the nanowood having a lower density than natural wood. Nanowood exhibits anisotropic thermal conductivity with an anisotropy factor of 4.3. This anisotropy in thermal conductivity is mainly due to the anisotropic structure of the nanowood⁹. Under compression pressure,

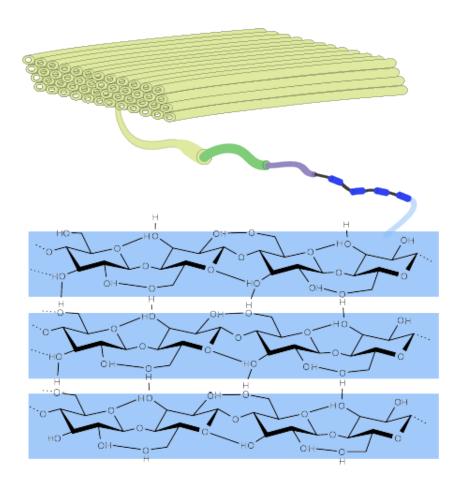


Figure 2.7: Graphical illustration of hierarchical alignment of nanowood structure at the top panel, at bottom panel, one can observe its cellulose chain, aligned to form fibril aggregate. Based on bibliography⁹

a slightly lower thermal conductivity is observed. Under compression, the air gaps between layers are minimized, then the contact between layers increases, leading to an overall reduction in thermal resistance²¹. The size of the porosity influences thermal conductivity. The larger the porosity, the smaller the thermal conductivity. Finally, most of the void channels in the nanowood are between 10-100 μ m in diameter, although the individual cellulose fibrils in the cell wall fibril aggregates exhibit an interfibril aggregate spacing in the nanometer range. Then, when the interspacing is smaller than the mean free patch of air, thermal conduction through the air will be impeded. Nanosized pores can reduce the thermal

conductivity in axial and transverse direction⁹.

2.5.1 Improvements Nanowood material

After lignin removal and having obtained the nanowood structures, some changes can be made to the structure to improve performance. Here we discuss some of them.

Transparent wood

Another material studied is transparent wood. It has outstanding properties as optical transmittance and haze, strong durability, strong mechanical properties, and low thermal conductivity²⁰. In general, transparent wood is obtained by performing two processes: 1) The delignification process or bleaching treatment, and 2) polymer infiltration along the lumina¹⁹. We can say that after obtaining the nanowood, they infiltrate its structure with a polymer. For the second process, epoxy resin can be used in a composition of 300 resin, and 21 non blushing cycloaliphatic hardener¹⁹, MMA impregnation and polymerization²⁰ among others.

In the transparent wood, polymers cross-link with the cellulose backbone after the removal of lignin, and it forms a 3D network, which leads to a higher mechanical strength compared to natural wood. The polymer fills the porous structure and leads to a high transmittance up to 44 $\%^{20}$ or 90 $\%^{19}$. The results can vary due to the different cuts of the wood: cut along the growth direction and transverse to it. Transparent wood has anisotropic optical properties and mechanical properties. It also has higher strength and ductility (when it is cut along growth directions)⁹.

Hydrophobic structure

After the lignin removal, one can make a hydrophobic treatment to improve further its thermal characteristics. The process present by Hou *et al.* consists in creating a mixture of 95 weight % (wt%) ethanol, 2 wt% FAS (perfluorodecyltrethoxysilane $C_{16}H_{19}F_{17}O_3Si$) and 3 wt % Milli-Q water (pH adjusted at 5 with acetic acid). It will be used as a silane solution. The mixture is magnetically stirred for 24 hours for silane hydrolysis. This material can be used as a membrane distillation since its high thermal conductivity along the fiber enables thermal dissipation along the axial direction and has an excellent intrinsic vapor permeability ³⁹.

Wood carbon sponge

Another material of interest is known as wood carbon sponge (WCS) and can be obtained by the following procedure: After delignification, the material is stabilized in the air at 260° C for 6 h and then carbonized in Ar at 1000 °C for another 6 h. The lamerlla structure of nanowood does not change by carbonization step⁴⁰. Then the WCS material has excellent mechanical compressibility. Also, it has a sensitive electrical conductivity change upon compression. These properties make this material ideal for highly sensitive strain sensors⁴⁰ apart to their thermal properties.

As observed in this section, some additions to the nanowood structure can be made to get materials for different applications. Since our primary goal is to achieve a passive radiative cooling material, functional day and night, we should get a material that reflects almost all solar visible light and has high emissivity in the atmospheric window¹. For that, we aim to reduce some functional groups of lignin structure.

2.6 Ecuadorian Woods

Ecuador has one of the greatest diversity floristics worldwide. The flora is cataloged in 18,198 plant species. From those 4500 (25%) are endemic species⁴¹. Thus we will analyze three main kinds of wood found in Ecuador: *Guarea kunthiana* (Manzano Colorado), *Eucalyptus globulus* (Eucalipto), and *Dacryodes peruviana* (Copal).

2.6.1 Guarea kunthiana (Manzano Colorado)

Guarea kunthiana are species of the genus Guarea and family Meliacea. It is native to the tropical rainforest of Ecuador and is known for its importance in the industry of construction⁴². In Ecuador it is a Native tree

of the Coast and Amazon and is present in the provinces from: Azuay, Bolívar, Carchi, Los Ríos, Napo, Pastaza, Morona Santiago, Zamora Chinchipe, Santo Domingo de los Tsachilas, Sucumbios. It is found between 0-1000 masl (meters above sea lever)^{43,44}.

The color of Manzano Colorado is wood pink (7.5YR 8/3) to very pale brown (10YR 8/3). This has no transition between sapwood and heartwood, non-smell neither taste. Colorado has undefined growth rings and diffuse porosity; its pores have not a defined pattern of arrangement, they can be: solitary, multiple 2-3 (-4-7) radials, and some clustered. *Guarea kunthiana* has 6 to 10 pores per mm², and it has separate fibers. Its texture is medium, which means it is moderately hard and heavy, to hard and heavy, and it is medium luster. To work with wood is important to know the grain direction. Colorado is straight to crisscross grain. Straight means the grain runs parallel to the longitudinal axis of wood. Woods with straight grains are the easiest to work. On the other hand, cross-grain means that the grain deviates from the longitudinal axis⁴⁵.

2.6.2 *Eucalyptus globulus* (Eucalipto)

The most frequently cultivated eucalyptus species is the *Eucalyptus globulus*. In Ecuador, *Eucalyptus globulus* is very important; however, it is an introduced species from Australia. The tree was introduced and cultivated from the Coast and Andes and is distributed from 0 to 4000 masl in the provinces of Chimborazo, Cotopaxi, Guayas, Imbabura, and Pichincha^{43,44}. Eucalipto is a type of hardwood and is the most widely planted type of them. Eucalipto represents an important biomass source for the production of fuels, chemicals, and materials⁴⁶. In general, Eucalipto has relatively high density, favorable chemical characteristics, low moisture content, and easy harvest. It has the ability to grow in localities where there are marked water shortages during substantial parts of the year³⁷. Therefore, Eucalipto wood is used for construction like posts, piers, deck support, roofs, and struts; and even the branches are used as fuel. The flowers are melliferous, and the leaves are used medicinally to cure various conditions⁴⁴. Its wood has a high value; it serves as a source of wood and paper and, for the manufacture of furniture for veneer boards⁴⁷. The main components of Eucalipto wood are cellulose, hemicellulose, lignin, and some extractives. The

cellulose content of Eucalipto wood is comparatively high, making the pulp and paper industry one of its conventional users. From the pulp produced worldwide, about 50% comes from hardwoods, and half of this amount is made from Eucalipto. In the case of Eucalipto wood Hemicelluloses, heteropolysaccharides are largely dominated by acetylated glucuronoxylan³⁷.

2.6.3 Dacryodes peruviana (Copal)

Dacryodes peruviana is a tree of the burseráceas family known as Copal. It grows in the humid forests of Colombia, Peru, and Ecuador⁴³. In Ecuador, it is an Andean and Amazon native tree; it exists in the provinces: Morona, Napo, Pastaza, Zamora Chinchipe and can be found between 0-1500 masl⁴³. Its trees are up to 20 m. It is straight and has a cylindrical shaft. Its color is Pale brown 2.5Y 8/4. Generally, this wood is used for the manufacture of furniture and in civil construction as formwork. Wood density is 0.61 gr/cm^{341} The wood is used for the construction of houses of the local populations and also commercialized; the color of the sapwood is greyish white, and the heartwood is creamy white or pinkish white. The resin is used as a glue, aromatic, and fuel to light bonfires.⁴⁸ In the External bark is identified light brown lenticels, circular lenticels, about 3-5 mm in diameter, regularly distributed and little protruding. The internal bark of the tree is homogeneous, with whitish-pink color and a strong and resinous smell, similar to that of incense or turpentine. After the cut of Eucalipto, it exudes a translucent, oily resin with the strong odor described⁴⁹.

2.7 Characterization of Materials

2.7.1 Fourier transform infrared spectroscopy (FTIR)

Fourier transform infrared spectroscopy is used to obtain an infrared spectrum of absorption or emission of a solid, liquid, and gas⁵⁰. Commonly, FTIR spectrometer is composed of a source, sample cell, detector, amplifier, A/D converter, and a computer. In summary, radiation from the source reaches the sample, then its emission passes through the interferometer and finally reaches the detector. Then, the signal obtained

is amplified and converted to a digital signal by the A/D converter and amplifier. Finally, the signal is transferred to the computer where FTIR gets the actual spectrum by translating the raw data (interferogram) using the Fourier transform^{51,52}. The infrared radiation of about 10,000–100 cm⁻¹ is sent through the sample where part of the radiation is absorbed and some passes through. The radiation absorbed is converted to vibrational or rotational energy by the sample. The resultant signal that we can commonly obtain at the detector is a spectrum generally from 4000 to 400 cm⁻¹, which represents the samples' molecular fingerprint⁵¹. Typical FTIR resolution is 4 cm⁻¹.⁵⁰ FTIR analysis is commonly used to identify organic, inorganic, and polymeric materials by using infrared light for scanning the samples. If some alterations in the characteristic pattern of absorption bands are observed, it indicates a change in the material composition. Therefore, FTIR is a useful technique for identifying and characterizing unknown materials, detecting contaminants, finding additives, and identifying decomposition and oxidation. Thanks to every molecule have a unique fingerprint, which makes FTIR an invaluable tool for chemical identification⁵¹.

As mentioned before Wood cell wall is mainly composed by cellulose, hemicellulose, and lignin. Then in an FTIR spectrum of wood, there are contributions from these components: mainly O-H stretching and C-H absorption bands. Then it follows that the fingerprint region is from 2000-600 cm⁻¹ where functional groups, in this part, are used to distinguish differences⁵³ from one wood to another, and in our case can serve to identify differences from non-treated wood to treated wood. In Table 2.1, we report a recompilation of the main peaks of the FTIR spectrum from wood for lignin, hemicellulose, and cellulose itself. It is important to understand the contributions of different functional groups in order to define which peaks we want to remove and which ones we want to enhance for having a passive radiative cooling performance.

FTIR performed on the nanowood, shows that peak in 1730 cm⁻¹ attributed to acetyl groups in hemicellulose weakened or disappeared^{20,21}, in the 1593 and 1505 cm⁻¹ (indicative of aromatic skeleton) peaks disappear, indicating removal of lignin²¹, at 1370 cm⁻¹ the peak becomes smaller²⁰, and 1235 cm⁻¹ (C-O stretching) the peak is reduced due to hemicellulose removal^{20,21}. The peak at nearly 1000²³ is

Wavenumber (cm ⁻¹)	Functional Groups	Compounds	R
*3000-3600 (s)	O-H stretching	Acid, methanol	20,53,54
*2860-2970 (m)	C-H stretch	Alkyl, aliphatic and aro- matic	20 53 54
1700-1736 (m)	C=O stretch hemicellulose	Ketone and carbonyl	20,21,54
1590-1593 (m)	C=C stretching vibration	Lignin	20,21
1500-1505 (m)	C=C stretching vibration	Lignin	20,21
1370 (w)	C-H deformation vibration	Cellulose and hemicellu- lose	20
*1235-1240 (s)	C-O stretching	Lignin and hemicellulose	20,21
*1170,1082 (s)	C-O-C stretching vibration	Pyranose ring skeletal	54
* 1108 (m)	O-H association	С-ОН	54
*1060 (w)	C-O stretching and C-O deformation	Ethanol C-OH	54
*700-900 (m)	С-Н	Aromatic hydrogen	54
*700-400 (w)	C-C stretching		54

Table 2.1: FTIR peaks for wood and its main components: cellulose, hemicellulose and lignin, the * refers to the peaks in the atmospheric window, the peaks intensity are denoted by (s) strong, (m) medium and (w) weak.

the highest peak in the FTIR absorbance spectrum of nanowood or cellulose, which is in the range in the atmospheric window. Then this composite is ideal for the implementation of passive radiative cooling⁹. This material can be used for high-scale production since the processing procedure is simple, low cost, and more environmentally friendly. It was confirmed by Li *et al.*²³. In their project, they obtained nanowood material from basswood and studied its passive radiative cooling. During the night, they obtained an average cooling power of 101 Wm^{-2} and during the day of 37 Wm^{-2} .

2.7.2 X-ray photoelectron spectroscopy (XPS)

X-ray photoelectron spectroscopy (XPS) is by far the most commonly used technique in areas of materials science, chemistry, and chemical engineering to assess surface chemistry, bonding structure, and composition of surfaces and interfaces. XPS is nowadays a well-established characterization technique based on the photoelectric effect evidenced by Hertz in 1887⁵⁵. The XPS technique indirectly calculates the binding energy (BE) of photoelectrons via the measurement of their kinetic energy (KE) using an electrostatic analyzer. The strength of the XPS technique relies on that an atom's chemical environment has a pronounced effect on the assessed binding energies (BEs) of core-level electrons, the effect commonly referred to as the chemical shift. First, XPS allows the assessment of the chemical composition of the sample. All chemical elements except hydrogen and helium can be probed. The atomic concentration for each element is calculated using the corresponding photoelectric cross-section with depends on the original electronic state of the photoelectron and the incident photon energy⁵⁵. For an element, the BE of a given electronic state will also vary from this element's binding state. The measurement of these chemical shifts is immensely helpful to identify the binding states of elements. The information about existing bonds is typically extracted by comparing measured BE values to literature databases^{55–57}.

When XPS is performed in wood samples, the most predominant peaks identified are C-C/C-H (C1), C-O (C2), C=O/C-O-C (C3), and O-C=O (C4). C-C comes mainly from aliphatic and aromatic carbons of lignin and extractives, and C-H mainly from cellulose. The peak of C-O carbon bonded to oxygen comes from carbohydrates and lignin constituents, but mainly from cellulose and hemicelluloses⁵⁸. In cellulose structure, this is the most abundant bond. The peak related to C=O carbon bonded to carbonyl or C-O-C, two noncarbonyl oxygen atoms also come mainly from cellulose and hemicellulose. In the same way, O-C=O carbon bonded to carbonyl and non-carbonyl oxygen atom is related to hemicellulose and extracts⁵⁹. It is important to highlight that cellulose can have contamination in the oxygen region due to adsorption of water since cellulose is hydrophilic^{58,59}.

In a study of the delignification of poplar wood with lactic acid-based deep eutectic solvents²⁴, they measure a XPS before and after the delignification process. They obtained that lignin has more

C1 contribution than cellulose and hemicellulose. Therefore an decrease of the relative peak area was observed after the delignification process. Also in that research C2 and C3 peaks have more contribution from polysaccharose. Then after the delignification an increase of C3 was observed but for C2 and C4, the changes were not significant²⁴.

Chapter 3

Methodology

This chapter presents the methodology to design the cooling materials, characterize them and measure their cooling performance. In order to concoct our passive cooling material from wood, we will first delignify the wood by chemical treatment as thoroughly as possible. Then the materials will be characterized by FTIR and XPS. In order to test the performance of the materials, we built an insulating box and a controlling device to measure the box temperatures at different points, the ambient temperature, and the cooling power of the cooling wood. Finally, the cooling performance expected will be calculated based on the emissivity and the temperatures obtained.

The woods used for this thesis were obtained locally at Ibarra and Urcuquí. The chemical treatment was done in the laboratory of the School of Physical Sciences and Nanotechnology of the Yachay Tech University. The characterization of the materials was done in the laboratory facilities of Yachay Tech University.

3.1 Delignification Process

For the delignification process, we tested three different treatments: with sodium hydroxide (NaOH)/ sodium sulfite (Na₂SO₃) and hydrogen peroxide (H₂O₂), with sodium hypochlorite NaClO with acetic acid

and with sodium chlorite (NaClO₂). For the three procedures, the samples were cut in the wood growth direction, obtaining samples of $2 \text{ cm} \times 2 \text{cm} \times 0.5 \text{ cm}$. The selected wood species were *Eucalyptus globulus* (Eucalipto), *Guarea kunthiana* (Manzano Colorado/Colorado), and *Dacryodes peruviana* (Copal).

3.1.1 Delignification by NaOH and Na₂SO₃

In the figure 3.1 is shown the samples before the delignification process and after it. The samples were treated first with sodium hydroxide NaOH (2.5 M) and sodium sulfite Na₂SO₃ (0.4 M) dissolved in distilled water and kept boiling for approximately 12 hours. After this process, the samples were rinsed in hot distilled water three times. The samples from the first part were then treated with hydrogen peroxide H₂O₂ (2.5 M, 50 % solution) to remove the lignin and most of the hemicellulose. We kept boiling without stirring until the sample's yellow color disappeared (10 h approximately). Then the samples were removed from the solution for rinsed with cold water. The samples were preserved in ethanol until some were dried in a small vacuum and others in a freeze drier to preserve the nanoporous structure. The experiment procedure is an adaptation of previous bibliography^{9,19}. The samples taken in this section were measured by FTIR and XPS.

The chemical process involved in the chemical treatment with sodium hydroxide with sodium sulfite followed by the treatment with hydrogen peroxide is proposed in the figure 3.2. There is observed the G unit of lignin to visualize the chemical process. In the first part of the treatment figure 3.2 A with NaOH and Na₂SO₃ of the wood, lignin suffers from sulfonation. This sulfonation was done by substituting the sulfonate group with aliphatic hydroxy groups of lignin. This leaves the lignin negatively charged⁶⁰. Similarly, methyl groups could be removed (demethylation). The CH₃ groups will be removed by a nucleophilic substitution reaction, then it leads to lower methyl groups and then a higher content of phenolic groups⁶¹. Both processes could happen, and then after this chemical treatment, the solution where the wood samples were embedded ended with a purple-brown color. After this part, lignin will e more soluble and will be diluted. Then with the washes we will lost the part of lignin that suffered sulfonation. The figure 3.2 B

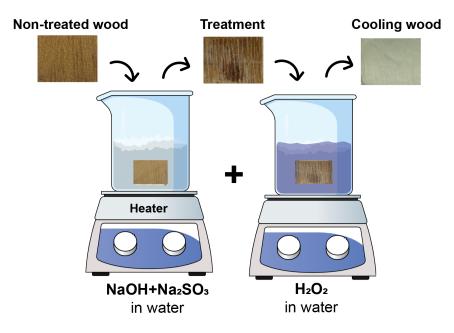


Figure 3.1: Graphical illustration of experimental scheme of chemical treatment with NaOH (2.5 M)/Na₂SO₃ (0.4M) and H_2O_2 (2.5 M, 50 % solution).

is observed the chemical process after the hydrogen peroxide treatment. Hydrogen peroxide can help to oxidize the lignin by introducing carboxylate groups. In some bibliography^{60,62}, it was stated that hydrogen peroxide acts on lignin by decomposing phenolate groups while creating carboxylate groups into lignin. Most of the hydrogen peroxide decomposes the lignin structure by cleavage the lignin ether bonds. Then, two reactions can occur for lignin oxidation. First, There is a nucleophilic attack to the hydroxyl anions that removes lignin chromophores. At the same time, the remaining radical species by the decomposition of hydrogen peroxide produces the oxidative degradation of the phenolic structures of lignin. Those can be converted to carboxylic acid groups. Second, perhydroxyl anion attacks the side chains of lignin that allow the opening of the benzene ring and the production of new compounds with carboxylate or chromophore groups. Using severe conditions, there would be further degradation of the ring by cleavage, giving us compounds with low molecular weight like oxalic acid, malonic acid, and formic acid. This oxidation promotes the solubility of lignin thanks to the increased carboxylate groups making it easy to remove most of the lignin from the wood samples^{60,62}.

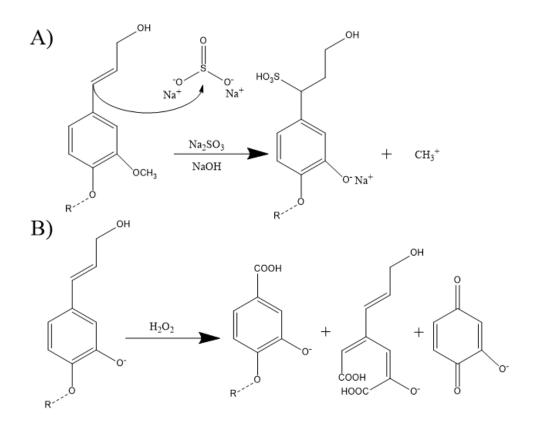


Figure 3.2: Possible mechanism of delignification using firstly A) NaOH, Na₂SO₃ and B) H₂O₂.

3.1.2 Delignification by NaClO

The wood samples were put in 5% NaClO solution for 72 h, and the delignification process proceeded at room temperature. Then, the wood samples were washed using 50% ethanol solution several times to remove the residual NaClO solution. The experiment procedure was based on previous bibliography⁶³. NaClO breaks the chromophores of lignin by its oxidation effect. In the figure 3.3 is observed the possible result of the reaction of NaClO with lignin. As a possible mechanism of the delignification, benzene rings will be disrupted, then the content of carboxyl will increase. First, the ClO⁻ ions will be hydrolyzed into HClO in water. There oxygen atom is negatively charged, and chlorine is positively charged. Then it can attack ortho positions of the -OR groups of lignin. Then, chlorination products of lignin can be formed

while H⁺ ions are eliminated from the intermediate, and the molecular weight of lignin will increase. Then the reaction will affect ether bonds. The phenolic-oxygen-methyl bonds will form phenolic hydroxyl and methanol after those bonds break. In this way, the molecular weight of lignin will break, and then it can provoke the cleavage of the chain of lignin, so phenolic-oxygen-R bonds also may break up and forming phenolic hydroxyl groups the fragments of lignin will be ROH, where R is the rest of lignin or H of the guaiacyl unit. If the reactions continue, the remains can react with more NaClO that can results in an o-benzenediol structure, decreasing more lignin molecular weight⁶⁴.

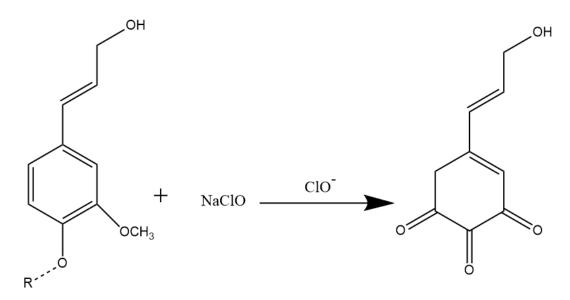


Figure 3.3: Possible mechanism of delignification using NaClO

3.1.3 Delignification by NaClO₂

The bleaching solution was performed by obtaining a 5% NaClO₂ solution in distilled water, with the pH value adjusted to about 4.6 by adding acetic acid in the NaClO₂ solution. The samples were immersed in boiling NaClO₂ solution until the samples lost most of their dark coloring (about 2 hours of bleaching). Then, the samples were washed using 50% ethanol solution several times to remove any residual chemicals. The experiment procedure was based on previous bibliography⁶³.

In this delignification process, some processes could happen as it is observed in figure 3.4. The aromatic structure of lignin will suffer an oxidative reaction that will open the ring to form acidic groups⁶². It will make the lignin more soluble in water. Three different paths could happen to lignin after NaClO₂ treatment and are observed in the figure⁶². There we use the G unit of lignin as a sample. First, it can produce a quinone (it can be para and ortho). Second, it can create a muconic acid ester, and third a reactive intermediate. It can variate regarding the type of lignin. The third part can serve as an intermediate, and lignin can be degraded beyond the level of quinones and muconic acids¹⁰.

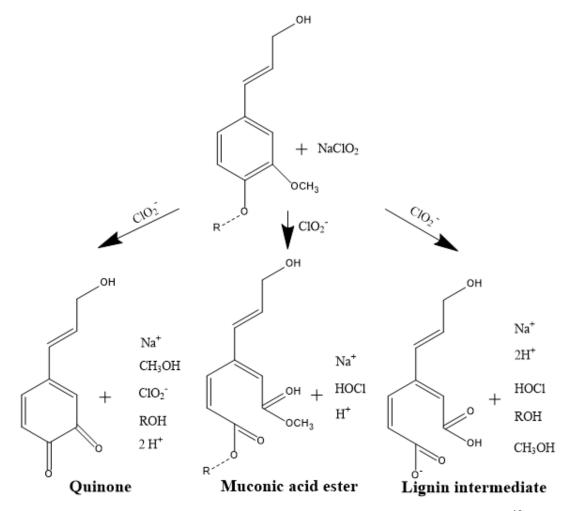


Figure 3.4: Possible mechanisms of delignification using NaClO₂ adapted from ¹⁰

3.2 Characterization using FTIR

We measured the transmittance of materials: untreated wood, wood after NaOH/Na₂SO₃ treatment, and wood after H_2O_2 treatment. FTIR spectra were measured by direct transmittance using a Cary 630 FTIR (Fourier transform infrared) Spectrometer with ATR (attenuated total reflectance) accessory from the School of Biological Sciences and Engineering at Yachay Tech University. Spectral data were collected between 400-4,000 cm⁻¹ at a resolution of 4 cm⁻¹. The materials were cut at 1 mm of width to be measured.

3.3 Characterization using XPS

We used XPS (X-ray photoemission spectroscopy) to identify the surface chemical composition of the materials by studying its binding energies obtained from the XPS spectra. We studied three wood types: untreated wood, wood after NaOH/Na₂SO₃ treatment, and finally, after the full treatment adding H₂O₂ (cooling wood material). The XPS measurements were performed in a VERSAPROBE PHI 5000 from Physical Electronics at Yachay Tech University. The equipment has a monochromatic source of aluminum K α for the X-ray source. The analyzer angle with respect to the sample's surface was about 90 for maximum penetration of the beam (about 7 nm approximately). The spot size used during the experiment was 100 μ m. The pass energy for the survey was 250 eV, for the individual core level region was 55 eV, and the energy resolution is about 0.5 eV. In the XPS equipment, an electrostatic field within the hemispherical analyzer only permits electron traveling from the analyzer entrance to the exit slit along the equipotential plane of the XPS⁶⁵. Finally, we used an electron gun and an argon ion gun for charge neutralization. Charge neutralization is necessary to avoid sample charging during data acquisition that could distort the photoelectron lines, resulting in shifts of the binding energies⁶⁶.

3.4 Cooling performance

Measurement of temperature and cooling power

Since radiative cooling measurements during the day are difficult because of fluctuating conditions, we designed equipment that minimized heat load on the cooling material to observe below ambient temperatures. The equipment with the sample is designed to be under direct sunlight, and to reduce the material's convection and conduction. The equipment is observed in figure 3.5 and a scheme is observed in figure 3.7 with the internal structure of the box in figure 3.6.



Figure 3.5: Equipment for the measurement of temperature differences and cooling power.

The measurement setup consists of a wooden box with all edges sealed. Inside it, polystyrene foam serves as an insulator to minimize conductive and convective losses. In order to monitor the temperature distribution in the box, temperature sensors are placed within the polystyrene foam in reference locations. The sample is placed in an exposed opening at the top of the wooden box, which is covered to reduce convective effects with a polyethylene film that serves as an infrared-transparent windshield. The hole structure allows having an air pocket between the sample and the polyethylene film. The structure of the boxes is observed in the diagram in figure 3.6. The cooling wood sample box has a heater and copper film attached to it, similar to the sample size, to deliver heat to it in a uniform manner. The role of the heater

is to monitor the amount of heat that must be delivered to the cooling wood to offset its lower temperature and thus measure its cooling power per unit area. This box is labeled *box 1*. Simultaneously, we designed another similar box to measure the temperature of the untreated wood or of another cooling material, but without the heater; this box is named *box 2*. Depending on what we want to measure, we place the cooling material or untreated wood in this box.

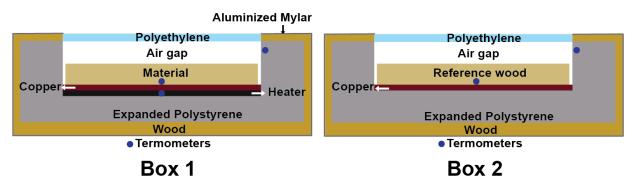
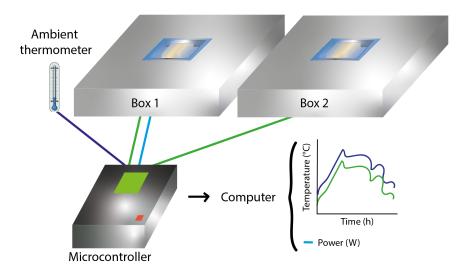
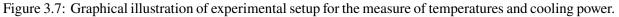


Figure 3.6: Graphical illustration of experimental setup for the measurement of temperatures and cooling power.





In this work, we measured the non-treated wood, cooling wood, and ambient temperature comparing

with each other. We measured in the first-day Colorado cooling wood in box 1 with the heater on and Colorado cooling wood in box 2 without heater. We also measured the second-day Copal cooling wood in box 1 with the heater on and Copal cooling wood in box 2 without the heater. Finally, on the third day, we measure Eucalipto cooling wood in box 1 with the heater and Eucalipto cooling wood in box 2 without heater. Each day, the samples were measured in the morning, the box closed, and in the afternoon with the open box. Results of the closed box are added to the annex.

A reference thermometer measures the ambient temperature in free air in shadow conditions. Other temperature measurements were performed on the cooling wood in box 1, and another thermometer measures the heater's temperature. Extra thermometers were added as a control to measure the temperature inside each box and some other measure the ambient temperature. All thermometers were connected to the equipment box controlled by an Arduino microcontroller. The circuit was done thanks to Professor Werner Escamilla, Ph.D. The microcontroller transfers the data measured (temperatures, time, and power) to the computer. Additionally, Arduino has a temperature feedback control; when the temperature of the cooling wood material (in box 1 with the heater) is below ambient temperature, the heater turns on. It heats the sample until it is at ambient temperature, and it reads the power of the heater in Watts with an error of ± 0.002 . This is directly the *cooling power* of the cooling wood. The Arduino code can be found in the appendix. The average cooling power is obtained by dividing the average power (area under the curve) of the heater by the surface of the sample ($0.0002 \pm 0.00003 \text{ m}^2$ Colorado area and $0.0004 \pm 0.00004 \text{ m}^2$ Eucalipto and Copal area). To assure the thermometers' correct performance within the error expected, we monitored their readings under the same conditions by placing them in close contact. The thermometers have an expected error of $\pm 0.2 \,^{\circ}$ C. Figure 3.5 shows the full setup of the equipment used.

Calculation of expected cooling performance

We measured the expected cooling power at day using the temperatures we obtained for the ambient and the material in the previously part, and the emissivity in the range of 8 to 13 micrometers obtained from the FTIR measurements. For the emissivity, we calculate the area under the curve of the transmission spectrum of FTIR, and, considering no reflectance of the material in that range, we obtain the emissivity by subtracting by one. We are aware that this FTIR is more a qualitative measure, and we can not trust the intensity found on the spectrum. Nonetheless, as being the first time to develop a thesis project related to this area, and due to the situation, we use the available equipment at YachayTech University. Thus, we use FTIR spectrum results to identify emissivity. The equations used to measure the net cooling power expected were explained in Chapter 2, and the calculation was done in Mathematica software.

The net cooling power P_{net} was measured in the atmospheric window of 8 to 13 micrometers as follows¹⁶:

$$P_{net} = P_{rad} - P_{atm} - P_{solar} - P_{norad},$$
(3.1)

where the radiative cooling power of the system P_{rad} is given by:

$$P_{rad}(T) = 2\pi \int_0^{\pi/2} \int_{8\mu m}^{13\mu m} I_{BB}(T,\lambda)\xi_{film}(\lambda,\theta)\sin(\theta)\cos(\theta)d\lambda d\theta, \qquad (3.2)$$

where the emissivity of the sample $\xi_{film}(\lambda, \theta)$ used is in Table 4.6. The Environmental thermal absorption P_{atm} is given by:

$$P_{atm}(T_{amb}) = 2\pi \int_0^{\pi/2} \int_{8\mu m}^{13\mu m} I_{BB}(T_{amb},\lambda) \xi_{film}(\lambda,\theta) \xi_{atm}(\lambda,\theta,pw) \sin(\theta) \cos(\theta) d\lambda d\theta, \qquad (3.3)$$

where we consider atmospheric emissivity $\xi_{atm}(\lambda, \theta, pw)$, based on the literature as follows²²:

$$\xi_{atm}(\lambda,\theta) = 1 - [1 - \xi_{atm}(0,\lambda)]^{1/\cos\theta}, \qquad (3.4)$$

where $\xi_{atm}(0, \lambda)$ is the spectral emissivity when $\theta = 0$ (it means in the vertical direction)²². The spectral emissivity is computed from

$$\xi_{atm}(\lambda,\theta) = 1 - 0.871^{1/\cos\theta}.$$
(3.5)

For the solar absorption, P_{solar} , we consider its value equal to zero by definition in the range of study

between 8 to 13 micrometers, while the solar spectral irradiance $I_{solar}(\lambda)d\lambda$ is close to zero²².

$$P_{solar} = \cos\varphi \int_{8\mu m}^{13\mu m} \xi_{film}(\lambda,\varphi) I_{solar}(\lambda) d\lambda = 0.$$
(3.6)

For non-radiative power, P_{norad} we use

$$P_{norad} = P_{conv} + P_{cond} = h_c(T_{amb} - T),$$
(3.7)

where heat conduction to the surroundings can be neglected in the limit of low humidity in the atmosphere, as is the case of Ibarra/Ecuador. Then the convective loss P_{conv} in the upper radiation surface is:

$$P_{conv} = h_{air/conv}(T_{amb} - T), \tag{3.8}$$

where h_{air} can be expressed as follows

$$h_{air} = a + bV_{wind},\tag{3.9}$$

and

$$h_{air} = 8.6(\pm 0.9) + 2.6(\pm 0.3)V_{wind}.$$
(3.10)

The last equation came from bibliography^{22,35,36}. Therefore a typical value for natural convection considered for these calculations is

$$h_{conv} = 8 \frac{W}{m^2 K}.$$
(3.11)

Finally, the previous expression using the temperature measurements in a give time were solved in Mathematica, to obtain the cooling power at each time. The results were plotted for the same time of the temperature measurements.

Chapter 4

Results & Discussion

4.1 Materials obtained

After the treatment process was done as stated in methodology, we obtain the materials observed in figure 4.1. There, it is observed that the whitest material is Colorado cooling wood. Another point that needed to be considered is that the size of the woods diminished after the chemical treatment with NaOH/Na₂SO₃ and H_2O_2 (cooling wood) as different from materials obtained after being treated with NaClO and NaClO₂. As the main objective is to get the materials with the optimum cooling power, we should consider the use the whitest since we expect them to reflect more light in the optical range¹. Therefore in the following sections, we decided to focus on the materials treated with NaOH/Na₂SO₃ and H₂O₂ (labeled as cooling wood).

4.2 FTIR

In this section is presented the results for the FTIR for Manzano Colorado, Eucalipto and Copal treated with NaOH/Na₂SO₃ and H₂O₂. The resolution of the FTIR used is 4 cm⁻¹. For each material, the FTIR spectrum was drawn for untreated wood, wood after NaOH/Na₂SO₃ treatment, and finally the wood after H₂O₂ (the whole treatment gives the material we name Cooling Wood (CW)). In Chapter 2 section 2.7,



Figure 4.1: In this figure one observes the materials obtained from Colorado, Copal an Eucalipto woods, after chemical treatment with $NaOH/Na_2SO_3$ and H_2O_2 (cooling wood), NaClO and $NaClO_2$.

was explained some basics of FTIR theory and some results that we may expect here. In Table 4.1 can be observed the peaks involved in the FTIR spectra for the studied materials and from where they come from.

The main constituents of wood are cellulose, hemicellulose, and lignin⁶⁷. Therefore those elements will be present in the FTIR spectrum of the three kinds of wood and for non-treated, treated, and cooling wood samples. Those contribute to the O-H stretching absorption bands around $3326 \pm 4 \text{ cm}^{-1}$, and C-H absorption bands at 2937 $\pm 4 \text{ cm}^{-1}$. Therefore, in the fingerprint region, between 600 to 2000 $\pm 4 \text{ cm}^{-1}$ we can distinguish differences happening after the wood was treated. The peaks are assigned as in Table 4.1. In figure 4.2, we review the general chemical structure of wood. In the case of lignin, we have three main units S unit, G unit, and H unit; for hardwood, as is our case for the three kinds of wood, we only have S units and G units. Also, for hemicellulose, there exist for softwood and hardwood. In the figure 4.2, we show the structure of hemicellulose hardwood.

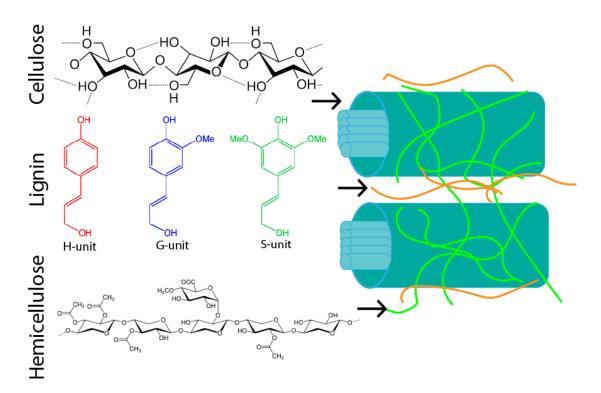


Figure 4.2: Wood structure is present here where cellulose, lignin and hemicellulose are observed. The main structure of wood is cellulose. The hemicellulose shown is for hardwood. In lignin Me means a methyl group $(CH_3)^{11}$.

4.2.1 Colorado

In figure 4.3, we observe the FTIR spectra of *Guarea Kunthiana* wood (Colorado). There, we have the spectra of Colorado wood after the entire treatment ($Na_2SO_3/NaOH$ and H_2O_2) named Colorado cooling wood (CCW), wood during the $Na_2SO_3/NaOH$ treatment called treated Colorado wood (TCW), and finally, non-treated Colorado wood (NTCW).

In the spectra, we observe a peak at $1736 \pm 4 \text{ cm}^{-1}$ related to the C=O stretch of hemicellulose⁶⁸ only for the NTCW and Colorado cooling wood. Here we have a shift in CCW for $1719 \pm 4 \text{ cm}^{-1}$. The C=O bond shows strong absorption between $1750 \pm 4 \text{ cm}^{-1}$ and $1700 \pm 4 \text{ cm}^{-1}$. This wavenumber depends on the functional group. For carboxylic acid, it is present at $1725-1700 \pm 4 \text{ cm}^{-1}$; for the ester, ketone, it is in the $1725-1705 \text{ cm}^{-1}$ range, and for the aldehyde is in $1740-1720 \pm 4 \text{ cm}^{-1}$. It also depends on

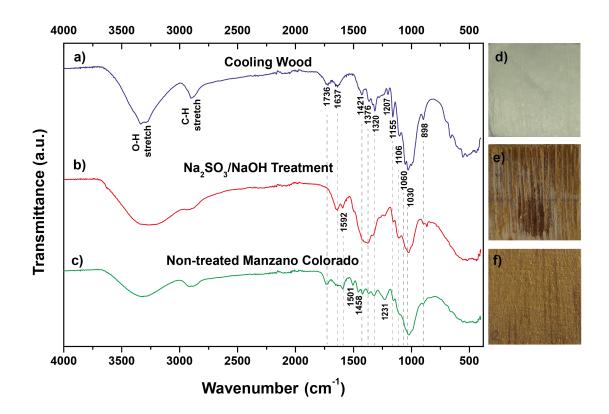


Figure 4.3: FTIR spectra of Colorado wood before the delignification, during the delignification and after of the delignification treatment to obtain Colorado cooling wood material.

its structural location. At lower wavenumbers, it is related to the conjugated C=O. In general, the band around $1730 \pm 4 \text{ cm}^{-1}$ is almost exclusively due to the carbonyl groups of acetoxy groups in xylan, which means hemicellulose contribution⁶⁷. In that way, the $1736 \pm 4 \text{ cm}^{-1}$ peak of NTCW is due to carbonyl groups of acetoxy groups in xylan, and the $1719 \pm 4 \text{ cm}^{-1}$ peak in CCW is related to ester and ketone. The shift of CCW might be due to the breaking of acetyl or acetoxy groups in xylan, which is related to the delignification treatment and with temperature used⁶⁷. After the chemical treatment, not only is lignin eliminated at the beginning of the treatment, hemicelluloses are the first to degrade; therefore, we have a decrease of the $1736 \text{ cm}^{-1} \pm 4 \text{ cm}^{-1}$ peak passing to TCW spectra; this is attributed to the cleavage of acetyl or acetoxy groups in xylan²⁰. Following that, we have the peak at $1637 \pm 4 \text{ cm}^{-1}$, representing the water associated with lignin and cellulose⁶⁸, which is more observed in treated and cooling wood; the non-treated Colorado wood is dry; therefore, this peak is not observed. Also, this peak tells us that the cooling wood sample is not entirely dried.

Following, we have a $1592 \pm 4 \text{ cm}^{-1}$ peak related to C=C stretching vibration from lignin⁶⁸ which is observed more in TCW and non-treated Colorado (NTCW). This peak is not present at cooling wood, which means that we have less to no lignin present. It probes that we delignified the wood since this peak is for aromatic skeletal lignin.

Similarly, the peak at $1501 \pm 4 \text{ cm}^{-1}$ refers to the same interaction as the $1592 \pm 4 \text{ cm}^{-1}$ peak for aromatic skeletal lignin⁶⁸ and is only present in non-treated wood. It was not identified its presence in TCW; nonetheless, if it is present, other peaks overlap it. Aromatic rings exhibit the band corresponding to benzene ring stretching vibrations. This band is very important because it varies for hardwood lignin and softwood²⁰. The band at $1505 \pm 4 \text{ cm}^{-1}$ is mainly visible for hardwood lignin (Guaiacyl - G and Syringyl - S), and at 1510 ± 4 cm⁻¹ for softwood lignin (Guaiacyl-G)⁶⁷. Therefore we know Colorado wood has hardwood lignin which coincides with the information of Chapter 2. The shift in this band can be due to the decrease of the methoxyl groups in lignin which would lead to lignin more similar to softwood (G-lignin) or the loss of S units. As seen in figure 4.2, lignin S-unit has two methoxyl groups, and lignin G-unit has one methoxyl group. S-unit monomer is less condensed by C-C bonds than G-unit monomers, and therefore it can be easily liberated by a thermal degradation^{67,69}. Lignin condensation is the repolymerization of lignin decomposition products through C–C linkages. Thus, the resulting lignin structure is highly recalcitrant (it is a stable structure, difficult to degraded) to further degradation⁷⁰. So having a structure less condensate as is S-unit monomer, we were able to liberate lignin. In this case, we eliminated lignin, and it is attributed to the breaking of aliphatic side-chains in lignin and/or condensation reactions⁶⁸. The peak at 1458 ± 4 cm⁻¹ is for C–H asymmetric deformation in –OCH₃ (of xylan), CH₂ in pyran ring symmetric scissoring⁷¹. It is only present in non-treated wood, indicating that lignin has been reduced/eliminated in the chemical treatment.

The peak of $1421 \pm 4 \text{ cm}^{-1}$ is related to the C-H asymmetric deformation of -OCH₃. The band

corresponds to the vibration of the aromatic ring of lignin and the C-H bending in cellulose⁷¹. This peak is present in the non-treated and cooling wood. In cooling wood, it is shifted to 1427 ± 4 cm⁻¹. In TCW, it seems to not exist, and if it is present, it is overlapped. The shift in CCW may be related to lignin content in the sample, which is reduced; now, all the contribution is for cellulose deformation. This band is important since it is used to identify crystallinity changes⁷². In this band, as in the 897 \pm 4 cm⁻¹ band, the FTIR spectrum differs for cellulose I and cellulose II and amorphous cellulose. If cellulose fiber had crystalline cellulose 1, the band is towards 1421 ± 4 cm⁻¹, and the amount of cellulose II and amorphous cellulose decreases. Thus an increase in the ratio 1430/898 intensity relates to an increase in cellulose crystallinity^{71,72}. The ratio of peaks of 1430 ± 4 cm⁻¹ and 898 ± 4 cm⁻¹ is calculated to monitor an increase in crystallinity.

In Table 4.1 we identify the ratio of intensities I (1421/898), there we can notice that the ratio increases for cooling woods (it means after the chemical treatment). A higher increase was identified for Colorado cooling wood. We can consider that the delignification process increases cellulose's crystallinity, but additional studies should be made to confirm the statement.

The peak for $1365 \pm 4 \text{ cm}^{-1}$ is for C-H deformation vibration in cellulose and hemicellulose²⁰. It is presented in 3 graphs non-treated, treated, and cooling wood. Nonetheless, it is predominant in treatment. Also, for TCW, the peak is shifted to $1376 \pm 4 \text{ cm}^{-1}$. According to Esteves *et al.*, for the band at $1333 \pm 4 \text{ cm}^{-1}$ all structural components of wood contributes because this peak is related to C-H bending of polysaccharides, which joins the band at $1327 \pm 4 \text{ cm}^{-1}$ of S and G lignin condensed units⁶⁷. Therefore the $1320 \pm 4 \text{ cm}^{-1}$ peak is related to the C-O vibration of the syringyl ring units⁶⁸. This is predominant in cooling wood than in non treated. For CCW, the peak is shifted to $1315 \pm 4 \text{ cm}^{-1}$. This can be due to condensation reactions in the lignin units. This peak increased and is shifted to small wavenumbers. Since we are supposed to have lower or non-lignin content in cooling wood, it can be related to lignin remaining condense and therefore making it more difficult to eliminate those remainings of lignin⁶⁸. So delignification at 100 percent is not possible.

For the case of $1231 \pm 4 \text{ cm}^{-1}$ C-O stretching in lignin and hemicellulose (C-O carbonyl band in lignin and xylan units)²¹, the peak is reduced/eliminated for treated and cooling wood, which means we

are diminishing the presence of lignin of the sample and also we are reducing hemicellulose thanks to the treatment.

The $1203 \pm 4 \text{ cm}^{-1}$ peak is related to OH in-plane bending in cellulose I and cellulose II⁷¹. This peak is only identified in cooling wood. After the treatment, cellulose has more liberty to move and is more exposed to the material's surface, therefore, contributing more to this peak. At the same way as proposed in the mechanism of methodology. The delignification process forms OH bonds in the remains of lignin.

We also have $1155 \pm 4 \text{ cm}^{-1}$ peak of C-O-C vibration in polysaccharides (asymmetric stretching in cellulose I and cellulose II)⁶⁸. This peak is present in the three spectra; it is predominant in cooling wood, where it is shifted to $1160 \pm 4 \text{ cm}^{-1}$. $1160 \pm 4 \text{ cm}^{-1}$ peak can also be assigned to the C–H in-plane deformation of the G ring, but as is more present in cooling wood, it is related more to cellulose⁶⁸.

The band at $1140 \pm 4 \text{ cm}^{-1}$ results from the sum of the contribution of C-H deformation in aromatic rings and C-O stretching in primary alcohols. This peak has a shoulder at $1140 \pm 4 \text{ cm}^{-1}$ in woods with G lignin⁶⁷. $1128 \pm 4 \text{ cm}^{-1}$ peake came from the woods with G and S lignin. Therefore we have a G lignin predominant. Also, in this band, no consistent variation was found. This G lignin contribution may be related as that as we remove some methoxyl groups in lignin we have before the presence of S and G units in our non-treated wood, and after the whole treatment, we have the presence of G units (G units have just one methoxyl group attached)⁵⁴.

1106 \pm 4 cm⁻¹ peak is related to the O-H association of cellulose units. This peak is present in the three spectra; it is predominant in cooling wood and shifted to 1102 \pm 4 cm⁻¹, in non-treated Colorado is not even well see in the graph and data. The increase in Colorado cooling wood may be due to new alcohol and ester groups forming after the treatment. 1110 \pm 4 cm⁻¹, are also assigned to the aromatic C–H in-plane deformation (typical for S units), secondary alcohols, C¹4O stretch, and ring asymmetric stretching in cellulose I and cellulose II⁵⁴. 1052 \pm 4 cm⁻¹ peal is related to C–O valence vibration mainly from O–CH₃ (assigned to C–C and C–O stretching (in polysaccharides))⁵⁴. It is only present in cooling wood as a shoulder.

The $1022 \pm 4 \text{ cm}^{-1}$ peak is related to the C-O-C stretching of a primary alcohol in cellulose and hemicelluloses⁷³. This is present in 3 of the FTIR spectra. We have a shift to $1024 \text{ cm}^{-1} \pm 4$ in TCW

and in CCW a change to $1030 \pm 4 \text{ cm}^{-1}$. As stated in reference, a peak closed to $1030 \text{ cm}^{-1} \pm 4$ can be assigned to Calkyl– O ether vibrations, –OCH₃, and b–O–4 in guaiacol and C–C and C–O stretching in cellulose I and cellulose II, which is the main peak related to the atmospheric window. So it is important to notice that it is mainly due to cellulose contribution⁷³.

Finally, the peak of $897 \pm 4 \text{ cm}^{-1}$ of C1–H deformation of the glucose ring in cellulose and hemicellulose is related to the crystallinity ratio^{68,73}. The peak is better defined in cooling wood. It is also present in the NCW, but in TCW, it is almost non-existent or shifted to $894 \pm 4 \text{ cm}^{-1}$ with a smaller contribution. This peak corresponding to the sugar ring tension seemed to increase with ring-closing. Also, The absorption peak at $897 \pm 4 \text{ cm}^{-1}$ indicated the asymmetric deformation of cellulose and hemicellulose units⁶⁸.

4.2.2 Eucalipto

For Eucalipto, we have peaks similar as before as seen in figure 4.4, we measure FTIR spectra of Eucalipto for non-treated wood (ENW), Eucalipto treated wood (ETW), and Eucalipto cooling wood (ECW). In the fingerprint region, the peak of $1736 \pm 4 \text{ cm}^{-1}$ is only present in Eucalipto. For $1637 \pm 4 \text{ cm}^{-1}$, it is only present in ETW and ECW, which is related to the water in the sample. Similar to before, the treated sample is the one that contains more water. The peak of $1592 \pm 4 \text{ cm}^{-1}$ is present in ENW, ETW, and a little in ECW. $1501 \pm 4 \text{ cm}^{-1}$ peak is only present in ENW. Similar as $1458 \pm 4 \text{ cm}^{-1}$ peak. As mentioned before, this peak comes from lignin⁷¹ that has been removed in the chemical treatment. $1421 \pm 4 \text{ cm}^{-1}$ peak is present in ENW, and in ECW, at $1425 \pm 4 \text{ cm}^{-1}$. $1365 \pm 4 \text{ cm}^{-1}$ peak is present in Colorado. For this case is shifted to $1376 \pm 4 \text{ cm}^{-1}$ in ETW, and ECW is present in $1365 \pm 4 \text{ cm}^{-1}$, which is moved with respect to the ETW. 1320 cm^{-1} peak of Colorado here is shifted to 1322 cm^{-1} . It is present in NCW at $1322 \pm 4 \text{ cm}^{-1}$ and moved for ECW to $1319 \pm 4 \text{ cm}^{-1}$. For $1231 \pm 4 \text{ cm}^{-1}$, it is present in NCW at $1322 \pm 4 \text{ cm}^{-1}$, $1458 \pm 4 \text{ cm}^{-1}$, and $1231 \pm 4 \text{ cm}^{-1}$ peaks are related more to lignin⁶⁸, and their decrease or their nonpresence after the chemical treatment gives us an insight of the removal of lignin from the samples. Here $1592 \pm 4 \text{ cm}^{-1}$ is still present in ECW, $1501 \pm 4 \text{ cm}^{-1}$ and $1458 \pm 4 \text{ cm}^{-1}$ peaks are not present in

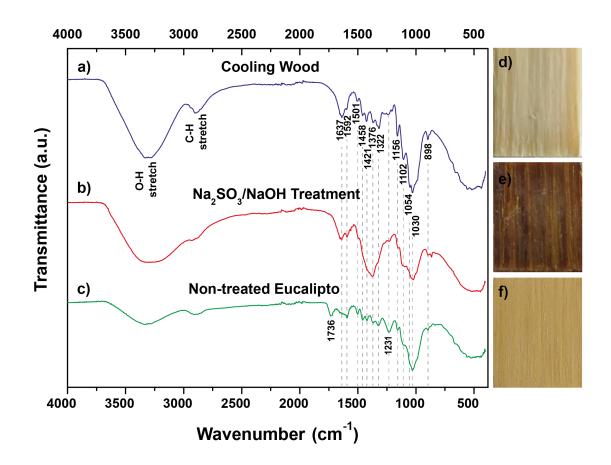


Figure 4.4: FTIR spectra of Eucalipto wood before the delignification, during the delignification and after of the delignification treatment to obtain Eucalipto cooling wood material

ECW, and $1231 \pm 4 \text{ cm}^{-1}$ is sightly present. Therefore we remove some lignin from our sample, and we still have remains of lignin. In this case, different from Colorado, we do not have the peak at $1203 \pm 4 \text{ cm}^{-1}$, which is related to OH in-plane bending in cellulose I and cellulose II⁷¹, and was only identified in Colorado cooling wood. After the treatment, cellulose has more liberty to move and is more exposed to the material's surface. In this case, as seen in the figure 4.4, the color of our cooling wood is not as white as for Colorado. We still have some remains of lignin in Eucalipto cooling wood. For the 1155 $\pm 4 \text{ cm}^{-1}$ peak present in Colorado, here we have that peak at 1156 $\pm 4 \text{ cm}^{-1}$ for ENW, for ETW at 1153 $\pm 4 \text{ cm}^{-1}$

and for ECW at $1158 \pm 4 \text{ cm}^{-1}$. For $1106 \pm 4 \text{ cm}^{-1}$ peak in Colorado, here we have the peak at $1102 \pm 4 \text{ cm}^{-1}$ for ENW, for ETW $1095 \pm 4 \text{ cm}^{-1}$, and for ECW at $1106 \pm 4 \text{ cm}^{-1}$ The peak of 1052 cm^{-1} present in Colorado cooling wood here is present in Eucalipto cooling wood but shifted to $1054 \pm 4 \text{ cm}^{-1}$. For $1022 \pm 4 \text{ cm}^{-1}$ present in Colorado wood , here is at $1030 \pm 4 \text{ cm}^{-1}$ for ENW, at $1022 \pm 4 \text{ cm}^{-1}$ for ETW and $1030 \pm 4 \text{ cm}^{-1}$ for ECW. Finally, $898 \pm 4 \text{ cm}^{-1}$ peak is present in ENW and ECW and shifted in ETW to $894 \pm 4 \text{ cm}^{-1}$ and is almost inexistent. In table 4.1, it is shown how the crystallinity of cellulose increases with respect to non-treated wood.

4.2.3 Copal

For Copal, we have the contribution of the peaks similar as before and mentioned in table 4.2, we measure Copal non-treated wood (CpNW), Copal treated wood (CpTW), and Copal cooling wood (CpCW) as seen in figure 4.5. In the fingerprint region: the peak of $1736 \pm 4 \text{ cm}^{-1}$ is only present in Copal. For $1637 \pm 4 \text{ cm}^{-1}$, it is only present in CpTW (with a shift to $1639 \pm 4 \text{ cm}^{-1}$) and CpCW, which is related to the water in the sample⁶⁸. $1592 \pm 4 \text{ cm}^{-1}$ peak is present in CpNW, CpTW. $1501 \pm 4 \text{ cm}^{-1}$ peak of Colorado is only present in CpNW (shifted to $1503 \pm 4 \text{ cm}^{-1}$) and CpCW, here also we have hardwood lignin in accordance with bibliography^{20,41}. $1458 \pm 4 \text{ cm}^{-1}$ peak is only present in CpNW and CpCW. $1421 \pm 4 \text{ cm}^{-1}$ is present in CpNW and CpCW, but there is shifted to $1425 \pm 4 \text{ cm}^{-1}$. $1320 \pm 4 \text{ cm}^{-1}$ peak is present in CpNW and CpCW at $1317 \pm 4 \text{ cm}^{-1}$. For $1231 \pm 4 \text{ cm}^{-1}$ peak present in Colorado wood, it is present in CpNW but shifted to $1227 \pm 4 \text{ cm}^{-1}$.

 $1592 \pm 4 \text{ cm}^{-1}$, $1501 \pm 4 \text{ cm}^{-1}$, $1458 \pm 4 \text{ cm}^{-1}$, and $1231 \pm 4 \text{ cm}^{-1}$ peaks are related more to lignin⁶⁸, and their decrease or their nonpresence after the chemical treatment gives us an insight into the removal of lignin from the samples. Here $1592 \pm 4 \text{ cm}^{-1}$ is non present in CpCW, 1501 and $1458 \pm 4 \text{ cm}^{-1}$ are present in CpCW, and $1231 \pm 4 \text{ cm}^{-1}$ is non present. Therefore we remove some lignin from our sample, and we still have remains of lignin.

Colorado has a peak at $1203 \pm 4 \text{ cm}^{-1}$ for CCW, and here it is at 1205 for CpCW. Eucalipto does not

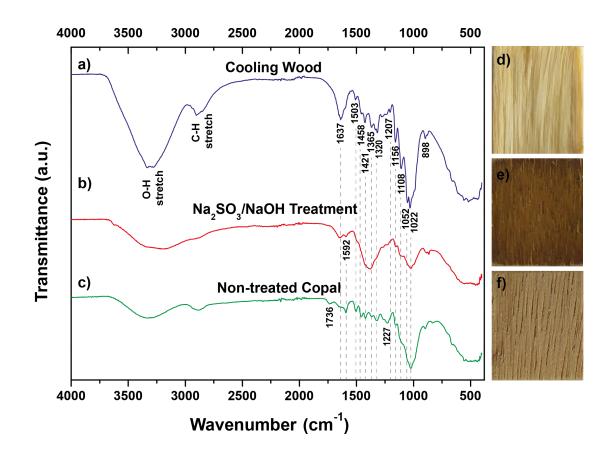


Figure 4.5: FTIR spectra Copal wood before the delignification, during the delignification and after of the delignification treatment to obtain Copal cooling wood material

have the presence of this peak. We consider that as more lignin is removed, this peak is present since it is related to OH in-plane bending in cellulose I and cellulose II⁷¹ and also to possible creation of OH bonds in remains of lignin. After the removal of lignin, cellulose is more exposed to the surface of the material. For $1155 \pm 4 \text{ cm}^{-1}$ of Colorado, here we have that peak at $1156 \pm 4 \text{ cm}^{-1}$ for CpNW, for CpTW at $1155 \pm 4 \text{ cm}^{-1}$, and CpCW at $1158 \pm 4 \text{ cm}^{-1}$. For $1106 \pm 4 \text{ cm}^{-1}$ in Colorado here we have the peak at $1108 \pm 4 \text{ cm}^{-1}$ for CpNW, for CpTW $1095 \pm 4 \text{ cm}^{-1}$, for CpCW at $1108 \pm 4 \text{ cm}^{-1}$. The peak of $1052 \pm 4 \text{ cm}^{-1}$ present in Colorado cooling wood and Eucalipto cooling wood shifted to $1054 \pm 4 \text{ cm}^{-1}$, here is present for CpCW at $1052 \pm 4 \text{ cm}^{-1}$. $1022 \pm 4 \text{ cm}^{-1}$ peak, we have in CpNW, CpTW, and at $1030 \pm 4 \text{ cm}^{-1}$ for

CpCW, Finally, $898 \pm 4 \text{ cm}^{-1}$ peak is present in CpNW and CpCW and shifted in CpTW to $866 \pm 4 \text{ cm}^{-1}$. This peak help us to identify an increase in crystallinity shown in table 4.1. Where is observed how the crystallinity of cellulose increases after the chemical treatment.

Since we have more formed cellulose fibers, the increase of the I (1421/898) ratio is observed for the three kinds of wood that give us an insight into the crystallinity of cellulose⁷². Nonetheless, we need to confirm that increase in cellulose crystallinity by making other essays. In general, we identify the removal of lignin in the three samples, being more efficient for Colorado cooling wood where almost all the peaks related to lignin were eliminated, therefore considering its absence. In Eucalipto and Copal, we still have some peaks related to lignin but with lower contribution as different from non-treated wood.

Material I(1421/898)	Non treated Wood	Cooling Wood
Manzano Colorado	1.08 ± 0.01	1.23 ± 0.02
Eucalipto	1.08 ± 0.01	1.201 ± 0.001
Copal	1.07 ± 0.01	1.11 ± 0.01

Table 4.1: Ratio of intensities I(1421/898) measured for the spectra in order to identify the increase of crystallinity.

Wavenumber $(\pm 4 \text{ cm}^{-1})$	Functional Groups	Compounds	R
3000-3600 (s)	O-H stretching, acid, methanol	Cellulose-hemicellulose	R ^{20,53,54,68}
2860-2970 (m)	C-H stretch, alkyl, aliphatic and aro-	Cellulose-hemicellulose-	R ^{20,53,54,68}
	matic	lignin	
1736 (w)	C=O stretch, ketone and carbonyl	Hemicellulose	R ^{20,21,54,68}
1637 (w)	Water associated with lignin and cellu- lose	Water	R ^{54,68}
1592 (m)	C=C stretching vibration	Lignin	R ^{20,21,68}
1501 (w)	C=C stretching vibration	Lignin	R ^{20,21,68}
1458 (w)	C-H asymmetric deformation in	Lignin	R ^{68,71}
	–OCH ₃ , CH ₂ in pyran ring symmetric scissoring		
1421 (w)	C-H asymmetric deformation in -OCH ₃	Lignin	R ^{68,71}
1365 (w)	C-H deformation vibration	Cellulose-hemicellulose	R ^{20,68}
1320 (m)	C1–O vibrations in S derivatives, CH	Cellulose-lignin	R ^{68,71}
	in-plane bending in cellulose I and II		
	and CH_2 wagging in cellulose I, II		
*1231 (m)	C-O stretching	Lignin-hemicellulose	R ^{20,21,68}
*1203 (w)	OH in-plane bending in cellulose I and	Cellulose	R ^{68,71}
	cellulose II		
*1155 (m)	C-O-C stretching vibration pyranose	Cellulose-hemicellulose	R ^{54,68}
	ring skeletal		
* 1106 (m)	O-H association C-OH	Cellulose-hemicellulose	R ^{54,68}
*1052 (w)	C-O stretching and C-O deformation	Cellulose-hemicellulose	R ^{54,68}
	ethanol C-OH		
*1022 (s)	COC stretching of primary alcohol	Cellulose-hemicellulosen	R ^{68,73}
*898 (m)	C1–H deformation of glucose ring	Cellulose-hemicellulose	R ^{68,73}
*700-400 (s)	C-C stretching		R ⁵⁴

Table 4.2: FTIR peaks of wood and its main components: cellulose, hemicellulose and lignin measured in the samples, * refers to the peaks in the atmospheric window regions of 8 to 13 μm , the peaks intensity are denoted by (s) strong, (m) medium and (w) weak.

4.3 XPS

We use a XPS to measure some chemical properties of the materials. The resolution of the XPS used is 0.5 eV. In figure 4.6 we have figures obtained from the SEM that has the XPS. There is observed the fiber structure of wood and finally of the cooling wood, that in Colorado seem to be more fibrous.

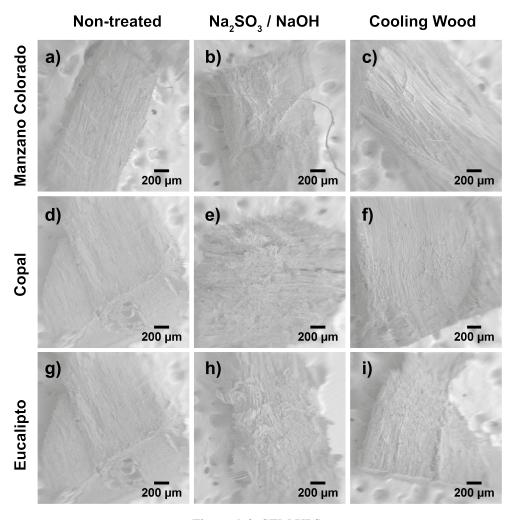


Figure 4.6: SEM XPS

The data obtained from the XPS are shown in the following sections. In order to understand the XPS spectra, it's essential to remember wood composition. Wood is mainly composed of cellulose 40-50

wt%, lignin 25-30 wt%, and hemicellulose 20-25 wt%.⁵⁸. Wood also has small amounts (0-10wt %) of extractives⁷⁴, consisting of compounds like resin, fatty acids, triglycerides, sterols, and steryl esters. Those compounds can be removed by organic solvents like dichloromethane, ethanol, or acetone⁵⁸. In Chapter 2 section 2.7, was explained some basics of XPS theory and some results that we may expect here. Considering that, we will identify and discuss the results of XPS spectra.

4.3.1 Colorado

As seen in figure 4.7 are presented the fitting for carbon C1s spectrum and oxygen O1s spectrum for Colorado wood (NTW), Colorado treated wood (TW), and Colorado cooling wood (CW). In table 4.3 we summarize the peaks present in the whole XPS spectra and where they come from. In carbon C1s spectra, for Colorado was identified 4 peaks centered at 284.9 \pm 0.5, 286.3 \pm 0.5, 287.3 \pm 0.5, and 288.8 \pm 0.5 eV. The first is related to C-C/C-H (C2), the second for C-O (C3), the third C=O/C-O-C (C4), and the last for O-C=O (C5). For treated wood, there were identified peaks centered at 283.8 \pm 0.5, 286.0 \pm 0.5, 287.4 \pm 0.5, 289.7 \pm 0.5, and 291.2 \pm 0.5 eV. Different from non-treated and cooling wood, here, the first peak comes from silicon carbide SiC (C1). The others came from C-C/C-H, C-O, C=O, and O-C=O with a shake-up line (C6) at 291.2 \pm 0.5 eV. For cooling, wood was identified four peaks centered at 284.7 \pm 0.5, 285.8 \pm 0.5, 286.9 \pm 0.5, and 288.4 \pm 0.5 eV, related to C-C/C-H, C-O, C=O, and O-C=O, respectively, similar for non-treated wood. Those contributions are in good relation with the bibliography and the chemical constituents of cellulose, lignin, and hemicellulose⁵⁹.

In oxygen O1s spectra for Colorado non-treated, we can identify 4 peaks at 528.7 \pm 0.5, 530.8 \pm 0.5, 532.2 \pm 0.5, and 533.3 \pm 0.5 eV. The first is an unnamed peak (O2) that can be related to some contamination since it has a vast FWHM, the second is related to C=O (O3), the third to C-O (O4), and the fourth to O-C=O (O5). O3, O4, and O5 present here are well related to the peaks identified in C1s spectra. For treated wood, we obtained the peaks centered at 524.3 \pm 0.5 eV from satellite (O1), 530.9 \pm 0.5 eV from C=O, 532.2 \pm 0.5 eV from C-O, 533.1 \pm 0.5 eV from O-C=O, and 537.0 \pm 0.5 eV related to Na auger electron (O6). In cooling wood, we identified 4 peaks centered at 529.4 \pm 0.5, 531.0 \pm 0.5,

 532.2 ± 0.5 , and 533.3 ± 0.5 eV. The first peak is related to some contamination and is also present in non-treated wood; the second is associated with C=O, the third to C-O, and the fourth to O-C=O, here Na auger is removed.

In figure 4.8 are presented the XPS spectra with the fittings of nitrogen N1s and silicon Si2p. For N1s spectra, we identified a peak in non-treated wood at 399.8 ± 0.5 eV, in treated wood at 399.4 ± 0.5 eV related to peptide bond CO-NH originating from protein in pulps it could be related to amine/amide functional groups⁷⁵. Those came from naturally occurring proteins in wood. Nonetheless, contamination could also be considered⁵⁸. We could not identify a well-defined peak for Colorado wood N1s, so we removed nitrogen from the sample after the whole treatment, confirming a well-done chemical treatment.

For silicon Si2p in non-treated wood, we identify a peak centered at 102.3 ± 0.5 eV for treated wood at 102.3 ± 0.5 eV and for cooling wood at 102.6 ± 0.5 eV. This peak in the three samples is mainly to silicon oxide's SiO contribution, attributed to some dust particles impregnated in the sample.

In C1s spectra, C-C/C-H (C2) contribution decreased during and after the treatment, C-O (C3) increases during the treatment and decreases after the treatment. C=O/C-O-C (C4) contribution reduces in treatment, and in cooling wood increases, and O-C=O (C5) contribution increases during and after the treatment but at a lower rate. C2 partial reduction is related to the loss of lignin contribution. Colorado cooling wood is the sample with lower lignin remains. On the other hand, cellulose also contributes to C-C and C-H peaks, making this peak bigger than others. Additionally, the ratio of C2/C3 was obtained before the treatment 3.3 ± 0.1 and after the treatment 5.6 ± 0.1 . Thus, we consider that C2 increases its contribution compared to C3. C-H contribution is related to cellulose I and II. FTIR peak at 1320 ± 4 cm⁻¹ related to CH in-plane bending of cellulose I and II, and CH2 wagging in cellulose I also increases after the delignification process. Even a peak of C-H stretch identified around 2800 ± 4 cm⁻¹ in the FTIR spectra is more defined after the delignification process. Thus it shows the remain of C2 (C-C/C-H) peak as the main contribution of C1s spectra, even when lignin was removed, and this peak reduce a bit. The increase in C1s in C=O/C-O-C (C4) can be related to the FTIR peak increase for cooling wood at 1022 ± 4 cm⁻¹ of C-O-C stretching of primary alcohol cellulose and hemicellulose. Consequently, we have an increase in cellulose. The

contribution of C-O-C is essential for the cooling power of the material; an increase in this FTIR peak means a higher emission in the atmospheric window which means an increase in the cooling power.

In O-C=O (C5), we cannot consider an increase or decrease for analyzing its contribution in C1s spectra since it is low. We can identify real increases or decreases by analyzing O1s spectra related to this peak.

Thus, in oxygen spectra, C=O/C-O-C (O3) contribution increases for treated wood, and for cooling wood, C-O (O4) increases during the treatment and reduces after the treatment, and O-C=O (O5) during the treatment increases and after the treatment decreases. The reduction of O-C=O functional groups after the treatment is related to hemicellulose structure disintegration. As observed in figure 4.2 in hemicellulose structure, O-C=O is connected to CH₃ groups. The removal of O-C=O functional groups reduces CH₃ groups as proved by the reduction of FTIR peak at 1458 ± 4 cm⁻¹ related to C–H asymmetric deformation in–OCH₃ in Colorado wood FTIR spectra (figure 4.3). The reduction of O-C=O and CH₃ functional groups lead us hemicellulose more similar to cellulose structure. The decrease of O-C=O can be that this transforms to C=O, therefore increasing this peak's contribution. In FTIR spectra for Colorado, cooling wood peak at $1736 \pm 4 \text{ cm}^{-1}$ related to C=O stretch ketone and carbonyl remains after the treatment. However, it was partially reduced. $1736 \pm 4 \text{ cm}^{-1}$ peak is related to hemicellulose. Thus, some hemicellulose was transformed by eliminating O-C=O groups, and others were dissolved and eliminated through the chemical treatment. Simultaneously, the increase of C=O/C-O-C (O3) in C1s and O1s spectra can be mainly for C-O-C since in FTIR spectra of cooling wood, the peak at 1022 ± 4 cm⁻¹, related to C-O-C stretching of primary alcohol cellulose and hemicellulose, increases. The bigger the FTIR peak at 1022 ± 4 cm⁻¹ help in the cooling power.

C-O contribution is present in all components, hemicellulose, lignin, and cellulose. Its decrease can be related to reducing hemicellulose and lignin in the wood after the treatment since we have a lower contribution of C-O from hemicellulose and lignin. As observed in the FTIR spectrum, the peak at 1231 \pm 4 cm⁻¹ of C-O stretching of lignin from wood reduce in cooling wood. As in the C1s spectrum, in O1s, C-O seems to be reduced to, but still appears strong. This is related mainly to the C-OH contribution in cellulose. Something remarkable is that O4 and O5 vary together. Its ratio O4/O5 before the treatment is 0.6 \pm 0.1, during the treatment 1.2 \pm 0.1, and after the treatment 1.2 \pm 0.1. Initially, in natural wood, O4 is higher than O5. During the treatment, O4 and O5 are almost similar, being bigger the contribution of O5 than O4. Finally, after the treatment (cooling wood), the contribution of O5 is higher than O4, as shown by the higher O4/O5 ratio. As we reduce O-C=O contribution, we increase C-O contribution even that C-O contribution, in general, is diminished after the delignification process where lignin and hemicellulose are removed. The reduction of O-C=O leads to some increase in C-O (with respect to each other) could be attributed to that as in hemicellulose O-C=O breaks liberating CH₃ hydrogen could be attached to the oxygen in hemicellulose, resulting in a contribution of C-OH and a structure more similar to cellulose. It demonstrates the reduction observed in C-O of C1s and O1s spectra of XPS. At the same time, FTIR peak at 1052 \pm 4 cm⁻¹ of C-O stretching of C-OH of cellulose increase in FTIR. This probe the ratio relation of O4/O5, the reduction of O-C=O and C-O increase.

Additionally, Sodium auger electron (O6) contribution is present in treated wood even if we do not have the peak of Na1s spectra. This is a lower contribution from the chemical treatment with Na_2SO_3 and NaOH that remains in the sample. But they were efficiently removed after the last washes and the treatment with H_2O_2 that lead us to cooling wood where this peak is no longer present.

4.3.2 Eucalipto

As seen in figure 4.9 is presented the fitting for C1s and O1s spectra for Eucalipto wood, Eucalipto treated wood, and Eucalipto cooling wood. In table 4.4 we summarize the binding energy (BE) of the peaks and its assignment for Eucalipto non-treated wood (BWNTW), Eucalipto treated wood (BETW), and Eucalipto cooling wood (BECW) for the whole elements identified in the XPS. For spectra of C1s, in Eucalipto NTW, we have a shift of the equipment, and we have the spectra cut. However, two peaks were identified at 284.7 ± 0.5 and 286.3 ± 0.5 eV corresponding to carbon bonded to carbon C-C and C-H and carbon

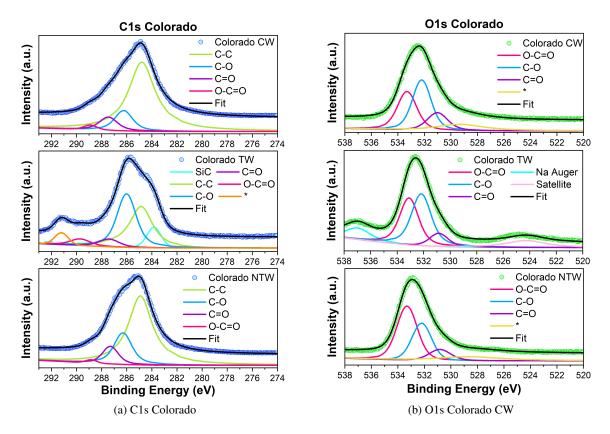


Figure 4.7: C1s and O1s XPS spectra of Colorado for non-treated wood (NTW), treated wood (TW) and cooling wood (CW).

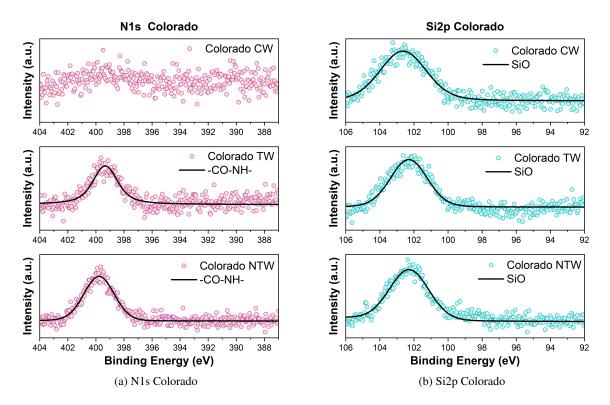


Figure 4.8: N1s and Si2p XPS spectra of Colorado for non-treated wood (NTW), treated wood (TW) and cooling wood (CW).

			Colorado		
C1s	BE NTW	BE TW	BE CW	RBE (eV)	Assignment
	$(\pm 0.5 \text{ eV})$	$(\pm 0.5 \text{ eV})$	$(\pm 0.5 \text{ eV})$	(eV)	
C1	-	283.8	-	283.8 ⁷⁶	SiC
C2	284.9	284.8	284.8	284.877	C-C/C-H
C3	286.3	286.0	286.2	286.378	C-0
C4	287.3	287.4	287.5	287.3 ⁷⁹	C=0/0-C-0
				287.8 ⁷⁸	
C5	288.8	289.7	288.9	288.7 ⁸⁰	O–C=O
				289.8 ⁸¹	
C6	-	291.2	-	291.3 ⁸⁰	Shake up
O1s	BE NTW	BE TW	BE CW	RBE	Assignment
01	-	524.2	-	-	Satellite
O2	528.7		529.3	-	*
03	530.8	530.9	531.0	531.077	C=O
04	532.2	532.2	532.2	532.2 ^{75,82}	C-0
05	533.3	533.1	533.3	533.3 ^{75,78}	O-C=O
06	-	537.0	-	536.0	Na Auger
N1s	BE NTW	BE TW	BE CW	RBE	Assignment
N1s	399.8	399.3	-	399.9 ⁷⁵	-CO-NH-
Si2p	BE NTW	BE TW	BE CW	RBE	Assignment
Si2p	102.3	102.3	102.6	102.383	SiO

Table 4.3: Peaks assignments for XPS spectra C1s, O1s, N1s and Si2p for Colorado for non-treated wood (NTW), treated wood (TW) and cooling wood (CW).

bonded to oxygen C-O, for treated wood were identified 5 peaks at 284.9 ± 0.5 , 286.2 ± 0.5 , 287.4 ± 0.5 , 289.7 ± 0.5 , and 291.4 ± 0.5 eV. The first is C-C/C-H, the second C-O, the third C=O, the fourth O-C=O, and the last to the satellite. In Colorado, wood was identified four peaks centered at 284.8 ± 0.5 , 286.3 ± 0.5 , 287.8 ± 0.5 , and 289.1 ± 0.5 eV. The first is C-C/C-H, the second for C-O, the third C=O, and the last for O-C=O.

For spectra of O1s, for Eucalipto non-treated, we can just identify one peak at 532.9 ± 0.5 eV related to the O-C=O. This peak tells us that even we have cut that part for the C1s spectra, we can consider if the

whole C1s spectra were showed we could observe this part's contribution. For treated wood, was identified five peaks centered at 524.9 ± 0.5 , 531.1 ± 0.5 , 532.2 ± 0.5 , 533.3 ± 0.5 , and 537.5 ± 0.5 eV. The second peak comes from C=O, the third from C-O, the fourth to O-C=O, and the last to Na auger electron. In the cooling wood, case were identified 3 peaks centered at 531.0 ± 0.5 , 532.2 ± 0.5 , 333.3 ± 0.5 eV. The first is related to C=O, the second to C-O, and the third to O-C=O, which are related to the peaks identified in C1s spectra.

Figure 4.10 shows the spectra of N1s and Si2p. For N1s spectra, we could not identify a well-defined peak in non treated wood, for treated wood we have a peak centered at 399.8 \pm 0.5 eV, and for cooling wood, we have a main peak centered at 399.8 \pm 0.5 eV, which is related to -CO-NH-.⁷⁵

For Si2p in non-treated wood, we identify a peak centered at 102.06 eV for treated wood at 103.08 and for cooling wood at 102.3 ± 0.5 eV. This is mainly to the contribution of SiC.

In C1s spectra, C-C/C-H (C2) contribution decreased during and after the treatment, C-O (C3) decreases during the treatment and increases after the treatment. C=O/C-O-C (C4) contribution could not be observed due to XPS spectra' shift, so the graph is incomplete. But from treatment to cooling wood, this contribution increases, and O-C=O (C5) contribution is also not present in non-treated; with respect to treatment, in cooling wood, this contribution increases. C2 partial reduction is related to the loss of lignin contribution. Even Eucalipto cooling wood is not completely white; it delignificates partially. On the other hand, cellulose also contributes to C-C and C-H peaks, making this peak bigger than others. Additionally, the ratio of C2/C3 was obtained before the treatment 6.1 ± 0.1 , during the treatment 1.7 ± 0.1 , and after the treatment 3.8 ± 0.1 . Thus, we consider that C2 decreases its contribution as C3 increases as contrary as Colorado cooling wood. In Colorado, C3 contribution increases after the treatment at lower rates; this could be related to that the C1s spectrum is not complete, so that leads us to a higher FWHM as observed in the figure, and that could be the misreading of this peak. Nonetheless, C-O contribution changes can be observed better in O1s spectra. Even after the treatment, C2 (C-C/C-H) decreases a little due to the decrease of C-C of lignin, it still a stronger contribution in C1s spectra. That because, similar to Colorado, C-H contribution is related to cellulose I and II. FTIR peak at 1322 ± 4 cm⁻¹ related to CH in-plane bending of cellulose I and II, and CH₂ wagging in cellulose I, II increase noticeably for Eucalipto cooling

wood. Also, $1376 \pm 4 \text{ cm}^{-1}$ related to C-H deformation vibration of cellulose 1 also increases after the delignification process. Even a C-H stretch peak identified around $2800 \pm 4 \text{ cm}^{-1}$ in the FTIR spectra is more defined after the delignification process.

The increase in C1s after the treatment with respect to during the treatment in C=O/C-O-C (C4) can be related to the FTIR peak increase for cooling wood at $1030 \pm 4 \text{ cm}^{-1}$ of C-O-C stretching of primary alcohol cellulose and hemicellulose. Consequently, we have an increase in cellulose. The contribution of C-O-C is essential for the cooling power of the material; an increase in this FTIR peak means a higher emission in the atmospheric window which means an increase in the cooling power.

In O-C=O (C5), we cannot consider an increase or decrease for analyzing its contribution in C1s spectra since it is low. We can identify real increases or decreases by analyzing O1s spectra related to this peak. In principle, this contribution increases with respect to treated wood.

Thus, in oxygen spectra due to XPS shift, we were unable to identify an entire O1s spectrum for non-treated wood; thereby, the relations of changes in contribution will be related to treatment wood. C=O/C-O-C (O3) contribution increases for cooling wood, C-O (O4) reduces after the treatment, and O-C=O (O5) after the treatment decreases. The reduction of O-C=O functional groups is similar for Colorado after the treatment; this is related to hemicellulose structure disintegration. The reduction seems not to be highly representative as for Colorado. In Colorado, the removal of O-C=O functional groups reduces CH₃ groups as proved by the reduction of FTIR peak at 1458 \pm 4 cm⁻¹ related to C–H asymmetric deformation in-OCH₃ in Colorado wood FTIR spectra (figure 4.3). However, for Eucalipto (figure 4.4), the peak at 1458 ± 4 cm⁻¹ in FTIR spectra still contributing. The reduction of O-C=O and CH₃ functional groups leads us hemicellulose more similar to cellulose structure, increasing cellulose's contribution as observed in Colorado where we remove almost all lignin and some cellulose. The low reduction of O-C=O and therefore the remaining of CH₃ groups confirm the presence of some entire hemicellulose or more lignin present in the sample that makes it hard to delignify the wood. We may have more hemicellulose in Eucalipto wood, which is more intertwined with lignin, and cellulose, which takes longer to separate cellulose and make free lignin. Nonetheless, this theory can be probed by analyzing the O1s entire spectra of non-treated Eucalipto. The small decrease of O-C=O can be that this transforms to

C=O, therefore increasing this peak's contribution. In FTIR spectra for Colorado, cooling wood peak at $1736 \pm 4 \text{ cm}^{-1}$ related to C=O stretch ketone and carbonyl remains after the treatment here for Eucalipto; this peak disappears. $1736 \pm 4 \text{ cm}^{-1}$ peak is related to hemicellulose. Thus, some hemicellulose was eliminated, and the contribution of CH₃ is of lignin and O-C=O groups too. Here as the difference from Colorado, hemicellulose is not transformed; it is more dissolved or eliminated. This gives us an insight that the problem of Eucalipto of delignified lower than Colorado can be due to the lignin is strong, and hemicellulose was more superficial than lignin, so after removing the hemicellulose, lignin star to being eliminated. Simultaneously, the increase of C=O/C-O-C (O3) in C1s and O1s spectra can be mainly for C-O-C since in FTIR spectra of cooling wood, the peak at $1030 \pm 4 \text{ cm}^{-1}$, related to C-O-C stretching of primary alcohol cellulose and hemicellulose, increases. The bigger the FTIR peak at $1030 \pm 4 \text{ cm}^{-1}$ help in the cooling power. So from non-treated Eucalipto wood to cooling wood, the emissivity in this range will increase.

C-O (O4) contribution is present in all components, hemicellulose, lignin, and cellulose. Its decrease can be related to reducing hemicellulose and lignin in the wood after the treatment since we have a lower C-O contribution from hemicellulose and lignin because hemicellulose was more eliminated. As observed in the FTIR spectrum, the peak at 1231 ± 4 cm⁻¹ of C-O stretching of lignin from wood reduce in Eucalipto cooling wood. Nonetheless, as in the C1s spectrum, C-O seems to increase, but we are not sure since the spectra are not complete, but if there were an increase in C-O, this would be related mainly to the C-OH contribution in cellulose. In Colorado, there was identified that O4 and O5 vary together. Initially, in natural wood, O4 is higher than O5. During the treatment (cooling wood), the contribution of O5 is higher than O4. Finally, after the treatment (cooling wood), the contribution of O5 is higher than O4. Finally, after the treatment (cooling wood), the contribution of O5 is higher than O4 and O5 on their own as different of Colorado where the both are reduced but O5 increases with respect to the other. This can be related that now we do not have much the elimination of O-C=O peaks that gets free CH3 and therefore could be some new peaks formed like C-O, C-OH because here in Eucalipto, the hemicellulose was more liberated or dissolved it was not transformed.

Additionally, Sodium auger electron (O6) contribution is present in treated wood even if we do not

have the peak of Na1s spectra. This is a lower contribution from the chemical treatment with Na_2SO_3 and NaOH remains in the sample. But they were efficiently removed after the last washes and the treatment with H_2O_2 that lead us to cooling wood where this peak is no longer present.

Here in Eucalipto, as different from Colorado, nitrogen was not present in the sample, but during and after treatment, it is present. It can be that the proteins happening in wood are more inside the wood, and the piece of non-treated wood measured was superficial, so we may not take a sample with that contribution. As the chemical process is carried out, wood loses some fibers of the surface, and inside it, we can find the proteins. The proteins were more exposed, and after the last treatment, their contribution is reduced. In this wood, we do not have the contribution of nitrogen.

4.3.3 Copal

As seen in figure 4.11 are presented the fitting for C1s and O1s spectrum for Copal non-treated wood (NTW), Copal treated wood (TW), and Copal cooling wood. In table 4.5 we summarize the peaks present in the whole XPS spectra and its assignment for Copal non-treated wood, treated, and Copal cooling wood. For Copal, there four peaks were identified centered at 284.9 \pm 0.5 and 286.2 \pm 0.5, 287.4 \pm 0.5, and 288.5 \pm 0.5 eV. The first is C-C/C-H (O2), the second for C-O (O3), the third C=O (O4), and the last for O-C=O (O5). For treated wood, we have peaks at 284.8 \pm 0.5, 286.4 \pm 0.5, 287.8 \pm 0.5, 289.9 \pm 0.5, and 291.5 \pm 0.5 eV. The first comes from C-C/C-H, the second for C-O, the third C=O, the fourth O-C=O with its shake-up line. For cooling wood, the spectrum is incomplete due to a shift of the XPS. However, two peaks were identified at 284.7 \pm 0.5, 286.1 \pm 0.5 eV, which are related to C-C/C-H and C-O, respectively.

For the spectra of O1s, for Copal non-treated, we can identify peaks at 530.6 \pm 0.5, 532.4 \pm 0.5, and 533.7 \pm 0.5 eV. The first is related to C=O, the second to C-O, and the third to O-C=O, which are related to the peaks identified in C1s spectra. For treated wood, we recognized peaks at 530.9 \pm 0.5, 532.1 \pm 0.5, and 533.3 \pm 0.5 eV; similar to non-treated wood, we have additional peaks at 524.2 \pm 0.5 and 536.7 \pm 0.5 eV related to satellite and sodium auger electron, respectively. In the cooling wood case, there was

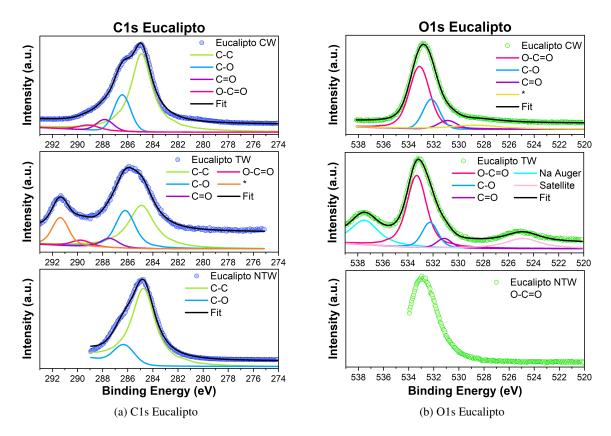


Figure 4.9: C1s and O1d XPS spectra of Eucalipto for non-treated wood (NTW), treated wood (TW) and cooling wood (CW).

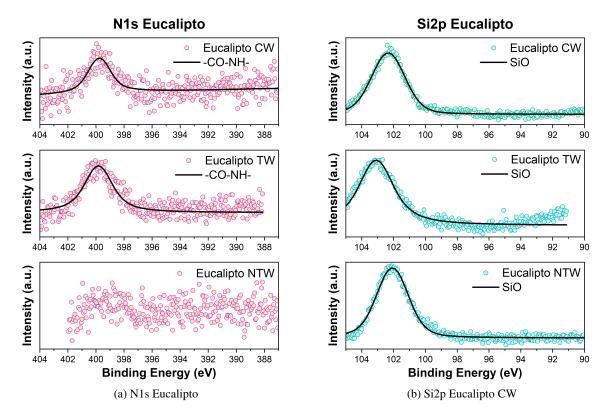


Figure 4.10: N1s and Si2p XPS spectra of Eucalipto for non-treated wood (NTW), treated wood (TW) and cooling wood (CW).

Eucalipto					
C1s	BE NTW	BE TW	BE CW	RBE	Assignment
	(± 0.5 eV)	$(\pm 0.5 \text{ eV})$	$(\pm 0.5 \text{ eV})$	(eV)	
C1	284.7	284.9	284.9	284.877	С-С/С-Н
C2	286.3	286.2	286,4	286.3 ⁷⁸	C-0
C3	-	287.4	287.8	287.8 ⁷⁸	C=O/C-O-C
C4	-	289.7	289.1	289.1	O-C=O
				289.8 ⁸¹	
C5	-	291.4	-	291.3 ⁸⁰	Shake up
O1s	BE NTW	BE TW	BE CW	RBE	Assignment
01	-	524.9	-	-	Satellite
02	-	-	528.7	-	*
03	-	531.1	530.9	531.077	C=O
O4	-	532.2	532.2	532.275,82	C-0
05	532.9	533.3	533.1	533.3 ^{75,78}	O-C=O
06		537.5	-		Na Auger
N1s	BE NTW	BE TW	BE CW	RBE	Assignment
N1s	-	399.8	399.8	399.9 ⁷⁵	-CO-NH-
Si2p	BE NTW	BE TW	BE CW	RBE	Assignment
Si2p	102.1	103.1	102.3	102.383	SiO

Table 4.4: Peaks assignments for XPS spectra C1s, O1s, N1s and Si2p for Eucalipto for non-treated wood (NTW), treated wood (TW) and cooling wood (CW).

a significant shift, so it is impossible to identify a peak, but it looks as if it will have similar behavior as non-treated wood. For N1s spectra, we could not identify well-defined peaks in non-treated wood, treated wood neither to cooling wood. As in the first part, we talk that wood is conformed of cellulose, hemicellulose, lignin, and some extractives. Copal have lower amounts of extractives used to contribute to nitrogen. Thus we have not nitrogen contribution as in Colorado and Eucalipto. For Si2p in non-treated wood, we identify a peak centered at 102.6 ± 0.5 eV for treated wood at 102.9 ± 0.5 eV and for cooling wood at 102.1 ± 0.5 eV. This is mainly to the contribution of SiO. This contribution is primarily due to dust particles deposited in the sample at the time of measurements.

In C1s spectra, C-C/C-H (C2) contribution decreased during and after the treatment, C-O (C3) decreases

during the treatment and after the treatment. C=O/C-O-C (C4) contribution decreases during the treatment, and after it could not be observed due to XPS spectra's shift, the graph is incomplete. O-C=O (C5) contribution increases during the treatment and after the treatment could not be observed due to XPS spectrum shift. C2 partial reduction is related to the loss of lignin contribution. Even Copal cooling wood is not completely white; it delignificates partially. On the other hand, cellulose also contributes to C-C/C-H peaks, making this peak bigger than others. Additionally, the ratio of C2/C3 was obtained before the treatment 1.3 ± 0.1 , during the treatment 1.5 ± 0.1 , and after the treatment 4.3 ± 0.1 . Thus, we consider that C2 increases its contribution as C3 decreases, similar to Colorado cooling wood and different from Eucalipto wood. C1s spectrum of Copal cooling wood is not complete, so talking to contribution and C2/C3 ratio may be a little confused due to the area measured of C3 is not complete. Nonetheless, during the treatment, we also observe an increase in the ratio C2/C3 and a decrease in C2 contribution that give us an insight. During and after the treatment, C2 (C-C/C-H) decreases slightly due to the decrease of C-C of lignin. Nonetheless, C2 still is the stronger contribution in C1s spectra. That because, similar to Colorado, C-H contribution is related to cellulose I and II. FTIR peak at 1320 ± 4 cm⁻¹ related to CH in-plane bending of cellulose I and II, and CH2 wagging in cellulose I, II increase noticeably for Copal cooling wood. Also, $1365 \pm 4 \text{ cm}^{-1}$ related to C-H deformation vibration of cellulose one also increases after the delignification process. Even a peak of C-H stretch identified around $2800 \pm 4 \text{ cm}^{-1}$ in the FTIR spectra (figure 4.5) is more defined after the delignification process.

The decrease in C=O/C-O-C (C4) during the treatment with respect to non-treated wood is similar to Eucalipto, also in Eucalipto, after the treatment, it increases. We can not identify that increase after the treatment in Copal since we do not have that part of the spectrum after the treatment. The decrease during the treatment is related to having some hemicellulose removed. We are not transforming that hemicellulose as in Colorado. C=O contribution of hemicellulose in FTIR peak at $1736 \pm 4 \text{ cm}^{-1}$ is no longer present during treatment.

In O-C=O (C5), we cannot consider an increase or decrease of contribution in C1s spectra since C5 contribution is low. We can identify real changes by analyzing O1s spectra related to this peak, but we do not have the entire spectrum for cooling wood. In the C1s spectrum, this contribution increases during the

treatment.

Thus, in oxygen spectra due to XPS shift, we could not identify an entire O1s spectrum for cooling wood; thereby, the relations of contribution changes will be related to non-treated wood to treated wood. C=O/C-O-C (O3) contribution decrease for treated wood, C-O (O4) reduces during the treatment and O-C=O (O5) during the treatment increases. The increment of O-C=O functional groups is similar for Colorado during the treatment. In Colorado, after the treatment, that contribution decreases; this is related to hemicellulose structure disintegration that happens during the treatment where hemicellulose is more exposed to the surface, giving more interaction. Simultaneously, the decrease of C=O/C-O-C (O3) during the treatment can be mainly for C=O reduction as hemicellulose is reduced, as happens a similar decrease in the C1s spectra during the treatment. In Colorado, during the treatment, C=O contribution increases as different from here since we were not transforming the hemicellulose as in Colorado. C-O (O4) contribution is present in all components, hemicellulose and lignin in the wood. We have a lower C-O contribution from hemicellulose and lignin because hemicellulose is eliminated apart during the process. As observed in the FTIR spectrum of treated wood, the peak at $1231 \pm 4 \text{ cm}^{-1}$ of C-O stretching of lignin from wood reduce /eliminated. Also, in the C1s spectrum, C-O during the treatment decreases.

In Colorado, we identified that O4 and O5 vary together before, during, and after the treatment. Initially, in natural wood, O4 is higher than O5. During the treatment, O4 and O5 are almost similar, being bigger the contribution of O5 than O4. Finally, after the treatment (cooling wood), the contribution of O5 is higher than O4, as shown by the higher O4/O5 ratio. In this case of for Copal, we have, as mentioned earlier, a bigger reduction of O4 and increment of O5 during the treatment different from Colorado wood. This can be related that during the treatment in Copal, there is a significant reduction of O-C=O peaks that liberates CH₃, and that permits the material to build some new peaks like C-O, C-OH. Here in Copal, some hemicellulose is still present during treatment, and others were more liberated or dissolved; hemicllulose was not transformed.

Similar to Colorado and Eucalipto we have, Sodium auger electron (O6) contribution is present in

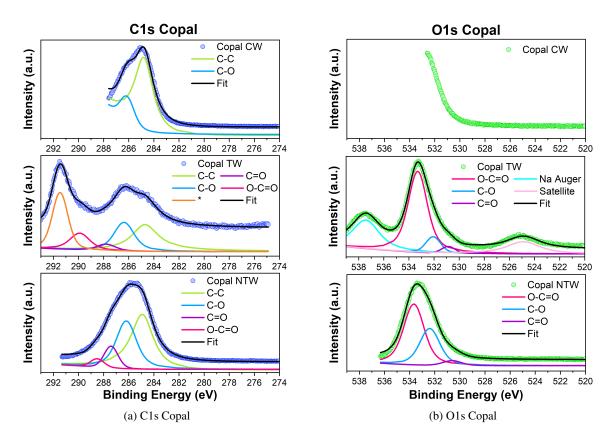


Figure 4.11: C1s and O1s XPS spectra of Copal for non-treated wood (NTW), treated wood (TW) and cooling wood (CW).

treated wood. This is a lower contribution from the chemical treatment with Na_2SO_3 and NaOH remains in the sample. But they were efficiently removed after the last washes that lead us to cooling wood where this peak is no longer present.

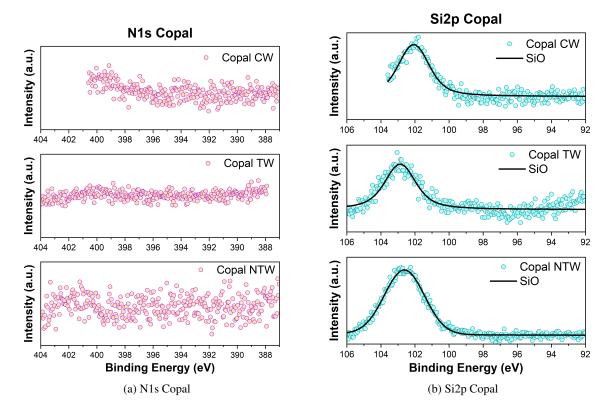


Figure 4.12: N1s and Si2p XPS spectra of Copal for non-treated wood (NTW), treated wood (TW) and cooling wood (CW).

			Copal		
C1s	BE NTW	BE TW	BE CW	RBE	Assignment
	(± 0.5 eV)	(± 0.5 eV)	(± 0.5 eV)	(eV)	
C2	284.9	284.8	284.7	284.877	C-C/C-H
C3	286.2	286.4	286.1	286.378	C-0
C4	287.4	287.8	-	288.3 ⁷⁷	C=O/C-O-C
C5	288.5	289.9	-	289.8 ⁸¹	O-C=O
C6	-	291.5	-	291.5	Shake up ⁸⁴
O1s	BE NTW	BE TW	BE CW	RBE	Assignment
01	-	524.2	-	-	Satellite
03	530.6	530.9	-	531.1 ⁷⁷	C=O
04	532.4	532.1	-	532.2 ^{75,82}	C-0
05	533.7	533.3	-	533.3 ^{75,78}	O-C=O
06	-	536.7	-	536.0	Na Auger
Si2p	BE NTW	BE TW	BE CW	RBE	Assignment
Si2p	102.6	102.9	102.1	102.383	SiO

Table 4.5: Peaks assignments for XPS spectra C1s, O1s, N1s and Si2p for Copal for non-treated wood (NTW), treated wood (TW) and cooling wood (CW).

4.4 Cooling Performance

In order to identify the cooling performance of the materials, we study their emissivity in the range of the atmospheric window. In figure 4.13, we observe the FTIR spectra for Colorado (blue), Copal (purple), and Eucalipto (pink) cooling woods in terms of the emissivity with the atmospheric transmission spectra (observed as light blue), in the 8 to 13 micrometers range (atmospheric window). We measured the transmittance with the FTIR spectra and we put it in terms of emissivity by considering 1 minus transmittance, just for visible purposes. In Table 4.6 we have the emissivity values in the atmospheric

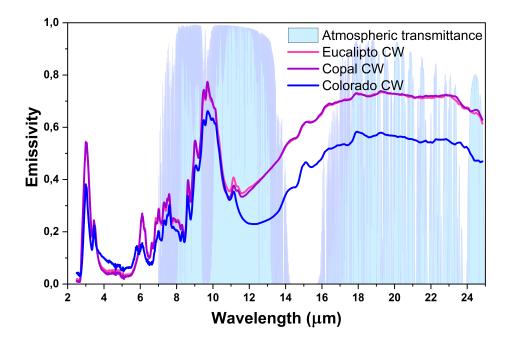


Figure 4.13: Emissivity of cooling woods: Colorado (blue), Copal (purple) and Eucalipto (pink) with respect to the atmospheric transmission where the atmospheric window is observed. Transmission and emissivity is dimensionless³

window region. Using only emissivity in this range, we should judge which material could be the best cooling wood considering only its behavior at night when radiation in the optical range is not an issue. In

Table 4.6, the material with the best emissivity is Eucalipto, which should be the material with the best cooling power at night. Nonetheless due to the errors of the values we can not confirm the material with the best emissivity. We can affirm that the three materials have a value really close to each other. Therefore, the three materials should a similar cooling power at night.

By day, Eucalipto and Copal are not as reflective in the optical range (not as white) as Colorado; therefore, Eucalipto and Copal should be heated more at day that will make us difficult to identify cooling power during the day. Also, we find that the emissivity increases with the delignification process. Cooling wood materials have higher emissivity than non-treated wood. Nonetheless, the FTIR equipment used to obtain the infrared spectra of transmittance may be subject to misreadings; this equipment give us more a qualitative measurement. Since the ATR (attenuated total reflectance) accessory used for FTIR measures good reflectance but in our case, was considering export the data in terms of transmittance. In this equipment, the light bounces up to the sample, and it reflects and goes back and then arrived at the detector. Thus the path length for measurement is very small. In relation to that, the equipment process that data and gives the FTIR spectrum in terms of transmittance. Transmittance measurements are not feasible since, for that, the path length must be larger. Thus higher intensities from one material to the other are not reliable. Nonetheless, this measurement gives us the qualitative characterization of the material and some insights that the cooling wood's main peaks are in the atmospheric window range. Additionally, as stated in the methodology, the piece of the material used for this measurement was approximately 1 mm of thickness. Nonetheless, the size measured could influence the intensity measurement of (attenuated total reflectance) since as it can be thin enough to be partially transparent, the transmittance can be higher. Therefore, that could contribute to having lower emissivity than the real one. In order to analyze those relations of increases in emissivity correctly, it is essential to measure the IR spectrum with other equipment and directly the emissivity of the material in the region from 8 to 13 micrometers of the entire material or with a more considerable thickness.

Until now to diminished that error, the values of emissivity were obtained by making an average of three FTIR spectra of different pieces of the same material.

Material/Emissivity	Non treated Wood	Cooling Wood
Manzano Colorado	0.26 ± 0.02	0.36 ± 0.09
Eucalipto	0.24 ± 0.04	0.43 ± 0.09
Copal	0.27 ± 0.07	0.43 ± 0.01

Table 4.6: Emissivity in the range of the atmospheric window (8 to 13 micrometers). It is important to notice that emissivity is dimensionless.³

Next, we measured the materials' temperature in relation to the ambient reference temperature: Colorado, Copal, and Eucalipto cooling wood and the ambient temperature as stated in the methodology. The temperature was measured during the day and night. First, during the day, we measured with the box closed and then with the box open; by open box, we mean without polyethylene cover film. In the appendix we explain the results for the closed box. We identify a difference in temperature lower or non-existent for a closed box in contrast with the open box. It may be possible that the polyethylene film is not totally invisible in the infrared region since, at night, it is also difficult to identify a difference in temperature in the closed box. In the future, the infrared spectra of polyethylene film used must be checked.

In the day, it may be that the insulator box is exposed to direct sunlight due to the hole of the box covered by polyethylene film, the box heats inside, and the box preserves that heat, making it more challenging to identify the temperature difference produced by passive cooling. Once the heat is in the box, it is difficult to cold; therefore, the materials are in a heater environment than outside. Also, we need to consider that the material we study is too small, making us more difficult to identify a temperature difference from the material to the ambient temperature at day. Since the materials are small, the sun can quickly heat them, even if they are white, and try to reflect all solar radiation or emit in the atmospheric window spectrum. While, we measured the temperature difference for the three materials, we measured the cooling power in another sealed box to eliminate heat loss due to convection and conduction. Then, we calculated the average power needed to heat the sample until ambient temperature, and we divide by the area of the materials and obtain the average cooling power per area¹. Similarly, we also study the cooling performance of the

materials at night. For this case, we measure with the open box 1 hour for each material, and in the same way, we estimate the average cooling power. The measures with the open box will be discussed here. The boxes were exposed to direct sunlight in Ibarra/Ecuador during the day and in the same place for the night measurements. Finally, since cooling power at day is challenging to identify, we calculated the cooling power expected at day using the temperatures measured (at day) for the ambient and the material and the emissivity obtained previously. The equations used were explained in Chapter 2. The net cooling power P_{net} was measured in the atmospheric region 8 to 13 micrometers as ¹:

$$P_{net} = P_{rad} - P_{atm} - P_{solar} - P_{norad}$$

$$\tag{4.1}$$

It is important to highlight that the way of calculating the cooling power during the day is similar to the night time measurements since we are studying in the region of the atmospheric window, considering a structure that reflects strongly the solar radiation and therefore considering $P_{solar}=0$. The difference will be in the temperature measured since at night we identified lower temperatures of the cooling wood with respect to ambient temperature.

4.4.1 Colorado

In figure 4.14, we observe the results for temperature measurements of Colorado cooling wood during the day (a) and night (b). There the green line is the material temperature, the purple line the ambient temperature, and the pink line the untreated wood. During the day, the average difference in temperature is 0.6 ± 0.2 °C but can reach 2.0 ± 0.2 °C. Some increases in difference in temperature in some times are related to the absence of clouds; with clouds there is an increase in downwelling sky radiation than for a clear sky. Thus bigger surface radiation losses on clear days results in greater and faster temperature drops⁸⁵. We measured the temperature for approximately 2 hours in the afternoon (13:00 h -15:00 h). In the morning, the weather was hotter without clouds, and in the afternoon, the weather was colder and cloudy. The measured cooling power of Colorado was an average of 0.012 ± 0.002 W and over the area $(0.0002 \pm 0.00003 \text{ m}^2)$ is $60 \pm 20 \text{ Wm}^{-2}$. This results are consistent with the values obtained in

bibliography. According to Li *et al.*, for basswood cooling wood, they obtained an average cooling power at day of 37 Wm^{-2} and a sub-ambient temperature of 4°C²³. Materials reviewed in the theoretical framework like photonic material performed by Raman *et al.* at sunglight has a temperature of 4.9° C below ambient temperature and a cooling power of 40.1 Wm^{-25} ; a glass-polymer hybrid metamaterial performed by Zhai etl al has a cooling power of 93 Wm^{-27} ; and a polymer coating made by Mandal *et al.* has a sub ambient temperature of 6°C and a cooling power of 96 Wm^{-28} . Colorado cooling wood has a lower temperature difference with respect to ambient temperature but a higher cooling power than basswood cooling wood performed by Li et al. Since we have a material with a lower difference in temperature, we should have lower cooling power, but it is not the case. Concerning cooling power higher for Colorado, it could be due to measurement error since the value of basswood from theory is still in the range of the error measured. Additionally, we can say that we have lower cooling power than the basswood of Li et al. because we have a lower temperature difference. In the paper of Li et al., the emissivity of basswood cooling wood is closed to 1. Therefore, its cooling power and difference in temperature with respect to ambient should be higher during the day and during the night. Nonetheless, the difference in temperature reported in Colorado of $0.6 \pm 0.2^{\circ}$ C should be higher, but at the same time lower than $4 \pm 0.2^{\circ}$ C. This can be due to the error in thermometers and also the insulating box used for the measurements. For the difference in temperature measurements, in our case, we used open boxes due to the lack of a complete transparent windshield of polyethylene. Therefore, hot air could heat our samples, so we could not identify a difference in temperature since nonradiative contribution increases for those conditions.

In order to prove if the material has passive radiative cooling, we measure its performance at night figure 4.14 b. For Colorado, the difference in temperature at night is on average 2,7 ± 0.2 °C. The cooling power average is 0,015 ± 0.02 W and over the area of the material (0.0002 ± 0.00003 m^2) is 80 ± 20 Wm^{-2} . This cooling power and difference in temperature obtained is well related to the one obtained by Li *et al.* basswood cooling wood²³. During the night they obtained an average cooling power of 101 Wm^{-2} with a sub-ambient temperature of 9°C. Also in other studies Zhai *et al.* performed a glass-polymer hybrid metamaterial with a cooling power of 110 Wm^{-27} . Those materials of bibliography increases its cooling power and temperature differences for night measurements as in our case. As compared with

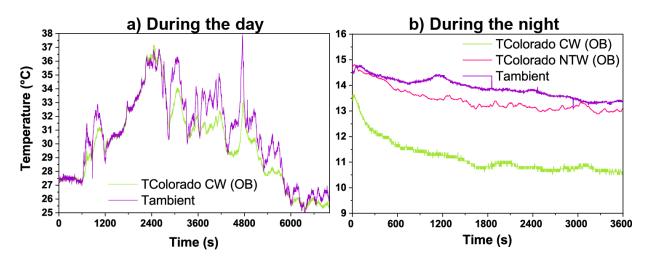


Figure 4.14: Manzano Colorado cooling wood temperature during the day (a), and during the night (b), where (green) is the temperature of Colorado cooling wood, (purple) ambient temperature, and (pink) untreated Colorado wood over time in an open box.

nanowood of Li *et al.*, they achieved a high emissivity in the atmospheric window on their material. Thus, its cooling power is higher that the one obtained by us. Therefore we obtained values in well relation with bibliography.

It is also observed in figure 4.14 b that the nontreated wood has a temperature higher than the cooling wood. Thus, the delignification process increases the cooling power at night of the material by increasing the emissivity in the atmospheric window range.

Theoretically, we study the cooling power based on the temperature results during the day of figure 4.14 and the emissivity in Table 4.6. The equations used were explained in theory section. In figure 4.15 we study the cooling power expected for the previous temperatures in the atmospheric window spectrum. For Colorado, we obtained an average net cooling power of $40 \pm 10 Wm^{-2}$.

Thus, the cooling power measured during the day is on average $60 \pm 20 Wm^{-2}$ and the expected 40 $\pm 10 Wm^{-2}$ where this is calculated just in the region of 8-13 micrometers which will be the same if we consider an entire reflective material in the whole spectrum except in the atmospheric window. In the same way the cooling power at night is $80 \pm 20 Wm^{-2}$, which is higher than during the day and as the cooling

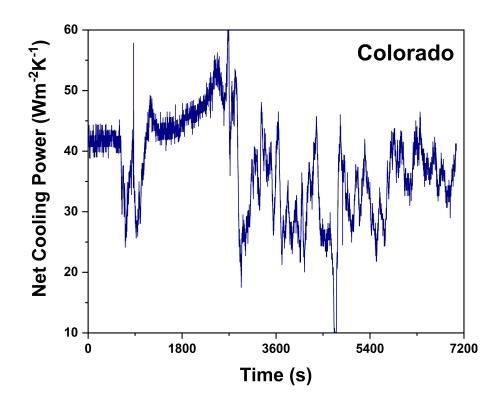


Figure 4.15: Colorado net cooling power with respect to time expected during the day.

power expected. We are confirming indeed that the emissivity is higher than that measured by FTIR. Additionally, we confirm the theory that the cooling power is better at night. For the expected values, we may have lower values than the measured ones since the emissivity we consider is very low and could be lower than the real one.

4.4.2 Eucalipto

In the case of Eucalipto, in figure 4.16 we have the temperature difference during the day (a), and at night (b) in an open box. During the day, the temperature difference is almost non-existent for both cases for closed box (see appendix) and open box. The average difference in temperature for the open box is $0.02 \pm$

0.2 °C. The measured cooling power of Eucalipto was 0.008 W±0.002 W, and the net cooling power over the area of the sample (0.0004 ± 0.00004 m²), is 20 $Wm^{-2} \pm 7 Wm^{-2}$.

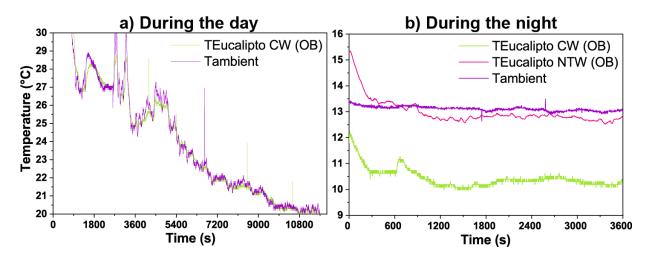


Figure 4.16: Eucalipto cooling wood temperature during the day (a) and during the night (b), where (green) is the temperature of Eucalipto cooling wood, (purple) ambient temperature, and (pink) untreated Eucalipto wood over time in an open box.

On the other hand, at night the average difference in temperature between ambient and the material is 2,7 °C ± 0.2 °C. The cooling power measured is 0,013 ± 0.002 W and over the area of the material 33 ± 8 Wm^{-2} . Similar as before is observed in figure 4.16 b that the non-treated wood has higher temperature than the cooling wood of Eucalipto. For Eucalipto the expected cooling power at day is observed in figure 4.17 with an average net cooling power of 40 ± 10 Wm^{-2} .

Thus, the cooling power measured is on average $20Wm^{-2} \pm 7 Wm^{-2}$ and the expected $40 \pm 10 Wm^{-2}$. Also, the net cooling power over area at night is $33 \pm 8 Wm^{-2}$ which is higher than the day as expected. In contrast to Colorado, in Eucalipto, the expected net cooling power value at day is higher than the measured value. This is because the temperature difference is lower than Colorado cooling wood. This material is darker than Colorado, so it can not reflect entirely solar radiation, diminishing its passive cooling capacity when it is exposed to sunlight. Consequently, net cooling power's real values are lower than Colorado cooling wood and lower than the expected values for Eucalipto cooling wood. Simultaneously, since the

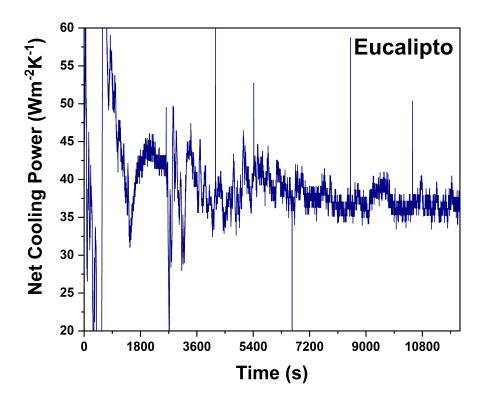


Figure 4.17: Eucalipto net cooling power expected over time

material is heated more quickly, it is difficult to detect a lower temperature in actual tests.

4.4.3 Copal

In the case of Copal the temperature measurements of open box are observed in figure 4.18 during the day (a), and at night (b). At day, the temperature difference is almost in-existent for both cases for closed box and open box. The average difference in temperature for the open box is 0.1 ± 0.2 °C, and the measured cooling power of Copal at day was 0.009 ± 0.002 W and over the area measured ($0.0004 \text{ m}^2 \pm 0.00004$), the net cooling power is $22 Wm^{-2} \pm 7$.

In the other hand at night, the average of difference in temperature between ambient and the cooling

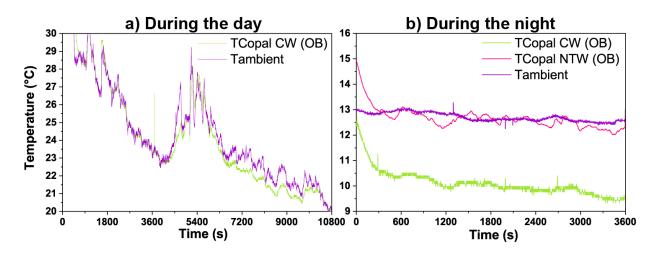
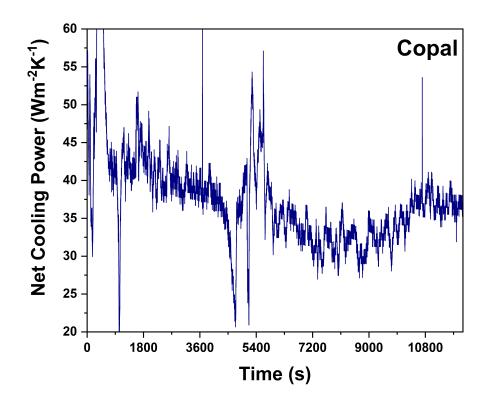


Figure 4.18: Copal cooling wood temperature during the day (a) and during the night (b), where (green) is the temperature of Copal cooling wood, (purple) ambient temperature, and (pink) untreated Copal wood over time in an open box.

wood is 2,6 °C \pm 0.2 °C. Then the cooling power measured is 0,028 \pm 0.002 W and over the area 70 \pm 10 Wm^{-2} . Similar as before is observed in figure 4.18 b, that the nontreated wood has higher temperature than the cooling wood of Copal.

For Copal we obtained net cooling power expected at day in figure 4.19 with an average net cooling power of $37 \pm 2 Wm^{-2}$. Thus, the cooling power measured at day is on average $22 \pm 7 Wm^{-2}$ and the expected $37 \pm 2 Wm^{-2}$. The cooling power measured at night is $70 \pm 12 Wm^{-2}$. We have that cooling power at night is higher than at day as expected. The value of the expected net cooling power of Copal can be lower than in real life. It could be confirmed with other measures of emissivity in the atmospheric window region.

In general, results observed in table 4.7 show that the cooling power at day and night is the highest in Colorado cooling wood, following this Copal cooling wood, and the last Eucalipto cooling wood. Also that the average difference in temperature is higher at day for Colorado and for Eucalipto and Copal we do not have average temperature difference. Therefore, based on the difference in temperature and the



Material	Temperature difference (°C)		Cooling power (Wm ⁻²)		Expected (Wm ⁻²)
CW	Day	Night	Day	Night	Day
Colorado	0.6 ± 0.2	2.7 ± 0.2	60 ± 20	80 ± 20	40 ± 10
Eucalipto	0.0 ± 0.2	2.7 ± 0.2	20 ± 7	33 ± 8	40 ± 10
Copal	0.1 ± 0.2	2.6 ± 0.2	22 ± 7	70 ± 10	37 ± 2

Figure 4.19: Copal net cooling power expected.

Table 4.7: Cooling performance results for Colorado, Eucalipto and Copal cooling wood (CW).

thermometers' error, we can barely consider that we have a sub-ambient temperature for Eucalipto and Copal during the day, so just for Colorado cooling wood, we prove it has a cooling power performance. For Eucalipto and Copal cooling wood, we can not say that the material has a passive cooling performance at day by analyzing its temperature differences. Therefore we measured its performance at night since, in principle, Colorado, Eucalipto and Copal have a similar emissivity in the atmospheric window. So they must work at night. Copal and Eucalipto cooling wood are not as white as Colorado cooling wood, due to some lignin remain in woods (confirmed by FTIR and XPS characterization), which affects the passive cooling at day and night. Since at day Copal and Eucalipto cooling, wood can not reflect all the solar radiation received. Therefore the material is heated quickly, making it very difficult to perform passive cooling during the day. To identify passive cooling, we should do some experiments like delignify more the materials until the light yellow color disappears completely. However, this gives us an insight that for now, Colorado wood must be more studied. Since we need to make a material for cooling purposes, we need to use the most efficient wood: the one that needs lower times for delignification which means lower chemicals used and less money. On the other hand, at night, we probed that the materials have cooling power since the difference in the cooling wood materials' temperatures and the ambient temperature is existent and higher as observed in the table 4.7. The average difference in temperature of Colorado, Eucalipto, and Copal cooling wood at night is almost similar among them and are considerable higher than average difference in temperature at day. Those results show us that the cooling wood materials obtained emit radiation to outer space and, therefore, can be cooled by themselves. The difference in temperature higher at night is expected since we do not have solar radiation as a factor that heats our material at night. The temperature difference is similar from one material to other since they have similar emissivity at the atmospheric region, as observed in previous results. Just at day was identified differences between the materials Colorado CW, Eucalipto CW, and Copal CW. Since the delignification process most perfectly obtained helps us have the material that reflects more solar radiation, it allows the material not to be heated.

Following that, for the measured cooling power over the area of the material during the temperature experiment at day, we have that Colorado has the highest value. Considering this, we can confirm that the one with higher cooling power is Colorado. It goes along with the fact that Colorado cooling wood has a higher sub-ambient temperature. From the three kinds of wood that we study, Colorado cooling wood is the only one we can confirm with passive cooling behavior at day.

As mentioned earlier, the emissivity values may be subjected to the thickness of the material measured;

therefore, we can not be based on this data. During night and day measurements, it was proved that the material with higher cooling power is Colorado cooling wood, followed by Copal and finally Eucalipto. Therefore, we confirm that the delignification process not only increases the reflection of solar radiation it also improves the emissivity in the atmospheric window range. Therefore after the delignification we have a material with higher cooling power at day and night. Similarly, in the experiments, we observed that the cooling wood materials at night have a lower temperature compared to the non-treated wood where they come from. Therefore, we can confirm that the delignification process increases the emissivity in the atmospheric window range as observed in emissivity values, where an increase is considerable.

Concerning the expected net cooling power at day, we have for Colorado, Eucalipto the same value $40 \pm 10 \ Wm^{-2}$ and Copal a close value $37 \pm 2 \ Wm^{-2}$. As mentioned for the temperature difference results and the net cooling power measured, we may consider that Copal and Eucalipto have not passive cooling behavior during the day. However, if we check the emissivity in the atmospheric regions previously obtained, we reported emissivity in that range, so the material has passive cooling. Also, the expected cooling power values and the night measurements Copal and Eucalipto cooling wood shows that they have passive cooling behavior, but that is not observable during the day. The last result highlights the importance of reflecting solar radiation to have passive cooling during the day.

We confirm the theory that to have a passive cooling material during the day, the material should be highly emissive in the atmospheric region, and at the same time, this should reflect solar radiation in the optical range. The latter capacity is related to the color of the sample. The whiter the material, the more reflective it is in the optical range and the presence of lignin works against such reflectivity. Therefore an efficient delignification is needed²³.

Chapter 5

Summary and Conclusions

5.1 Summary

In this thesis project, we studied the principles behind passive radiative cooling. We elaborated passive cooling materials and designed a procedure to measure their passive cooling properties. In Chapter 2, we analyzed the parameters that make a material with passive cooling behavior. Radiative cooling is a natural cooling method since heat is dissipated to space via thermal radiation through the natural atmospheric window¹. While it is more effective at night, it is more needed during the daytime but more challenging to achieve because of solar radiation. Other factors to consider for passive cooling materials is the cooling power is lost due to the wind and/or by conduction and convection⁵.

In, Chapter 3 we explained the methods used to obtain the passive cooling material based on wood. We explained how FTIR and XPS are useful techniques to characterize these materials and quantify the cooling power of these materials. The passive cooling materials used in this project were obtained from the delignification of three Ecuadorian kinds of wood: *Eucalyptus globulus* (Eucalipto), *Guarea kunthiana* (Manzano Colorado), *Dacryodes peruviana* (Copal). For the delignification process, we tested three different treatments: NaOH/Na₂SO₃ and H₂O₂, with NaClO, and with acetic acid and NaClO₂. The NaOH/Na₂SO₃ and H₂O₂ treatment delignified the woods better than the other treatments.

The materials obtained by the aforementioned treatment labeled cooling woods were characterized by FTIR and XPS (before, during, and after the treatment). Also, we developed a thermally insulated box and a circuit to monitor the temperature of the cooling wood material and untreated wood with respect to the ambient temperature and the cooling power of each sample. For that, the samples were placed in the box with an opening exposed to sunlight. Finally, the cooling performance expected for each sample was computed based on the emissivity estimated in the range from 8 to 13 micrometers and the ambient temperature and cooling wood temperature measured with the insulated boxes.

In Chapter 4 we discussed the results of the materials obtained, their characterization, and their cooling performance.

5.2 Conclusion

After the chemical treatments described, we obtained that the most reflective material in the optical range is the *Colorado* cooling wood. In general, materials treated with NaOH/Na₂SO₃ and H₂O₂ resulted in a whiter sample and, thus, a better delignification process. Thus, to accomplish our objectives of obtaining materials with the optimal cooling power, we considered the whitest material, Colorado cooling wood, since we expect them to reflect more light in the optical range.

Using the analytical techniques FTIR and XPS, we identified the removal of lignin in the three samples, Colorado, Eucalipto, and Copal cooling wood. The whitest material, Colorado cooling wood, had almost all the peaks coming from the chemical structure of lignin removed. Using the FTIR spectra of Colorado, Eucalipto, and Copal cooling woods, we obtained the emissivity in the range from 8 to 13 micrometers (in the atmospheric window). The three materials cooling wood have similar emissivity values, so the three of them have passive cooling behavior. The darker color due to the remaining lignin hampered the cooling capacity of Eucalipto and Copal below Colorado cooling wood by day.

We acquired the temperature difference for the cooling performance measurements (ambient minus cooling wood temperature) between the cooling woods and the ambient temperature. The highest difference in temperature during the day is Colorado cooling wood with 0.6 °C \pm 0.2 °C. The error bars evidenced

that Eucalipto and Copal cooling wood, on average, did not cool in any measure during the day. Therefore, some methods must be devised to further delignify the materials until most of the radiation absorbing lignin disappears.

On the other hand, at night, the passive cooling materials have a considerably higher cooling performance than during the daytime. The average difference in temperature at night of Colorado cooling wood is 2.7 °C \pm 0.2 °C, for Eucalipto 2,7 °C \pm 0.2 °C and for Copal 2,6 °C \pm 0.2 °C. Compared with the results obtained by day, the difference in temperature increases at night for all the samples. This confirms that the cooling wood materials emit radiation to outer space through the atmospheric window, thus cooling themselves. Since we do not have solar radiation as a factor that heats our material at night, we readily identified lower temperatures for the passive cooling materials. At night, the temperature difference is similar from one material to another since they have similar emissivity at the atmospheric region, as observed in previous results. Interestingly we also found that delignifying increases the cooling performance at night, a feature that would be interesting to understand.

For the measured cooling power, by day, we have for Colorado an average cooling power over the area $60 Wm^{-2} \pm 20 Wm^{-2}$ which was the only one that cooled within measurement error. From the three kinds of wood that we study, we may consider that Colorado cooling wood is the only one with passive cooling behavior during the day.

In the case of the measured cooling power at night, for Colorado, the cooling power averaged 80 ± 20 Wm^{-2} ; for Eucalipto $33 \pm 8 Wm^{-2}$; and for Copal $70 \pm 10 Wm^{-2}$ higher than at daytime. In this case, the cooling power per unit area at night is higher for Colorado cooling wood than the others materials and higher than Colorado CW by day measurements.

We also conclude that the delignification process improves the emissivity in the atmospheric window range, resulting in higher cooling power. Similarly, in the experiments, we observed that the cooling wood at night has lower temperatures compared to the non-treated wood where it comes from. Therefore, we can confirm that the delignification process increases the emissivity in the atmospheric window range, increasing the cooling power at night.

Concerning the expected net cooling power at day, we have for Colorado an average of $40 \pm 10 Wm^{-2}$;

for Eucalipto, an average of $40 \pm Wm^{-2}$ and for Copal, an average net cooling power of $37 \pm 2 Wm^{-2}$. Those values are in accordance with the emissivities obtained that are similar for the three samples.

For a material to have passive radiative cooling at night, it should have high emissivity in the atmospheric transparency window close to that of a perfect *Blackbody*. But for a material to have passive radiative cooling during the day, it should have high emissivity in the infrared window and simultaneously reflect or scatter visible sunlight efficiently. The reflection of the solar radiation is related to the whiter color of our samples. In our case, that is related to removing lignin. The more lignin is removed, the whiter the wood, and more reflection of solar radiation.

Finally, we conclude that passive cooling material at day is harder to achieve but can be an alternative to air conditioners used for structures. Cooling wood can be manufactured at a large scale cheaply. This thesis project is a step forward to achieve the most efficient material in terms of their cooling power by the day. In particular, Colorado takes the shortest time to delignify and shows good cooling power at night and cooling power by the day. In that way, we also conclude that the delignification process improves the passive cooling at day by reflecting solar radiation. It also increases the emissivity in the range of the atmospheric window.

5.3 Outlook

As a future, to understand the structure of the cooling wood material deeply, we can characterize the material before and after the characterization process with Raman, an X-ray diffractometer, and a Scanning electron microscope. Additionally, using a rheometer, we could measure the mechanical properties of the samples before and after the treatment. Finally, to confirm the value of emissivity in the atmospheric window, it is essential to measure the emissivity of the material with a new IR spectrometer.

Appendix A

Cooling performance closed box

Here are the results of the temperature measurements during the day for closed boxes it means with the wind shield of polyethylene which may be not highly transparent in the infrared spectrum. Thus results in lower difference in temperature. Here we have the results for Colorado Figure A.1, for Eucalipto Figure A.2 and for Copal Figure A.3

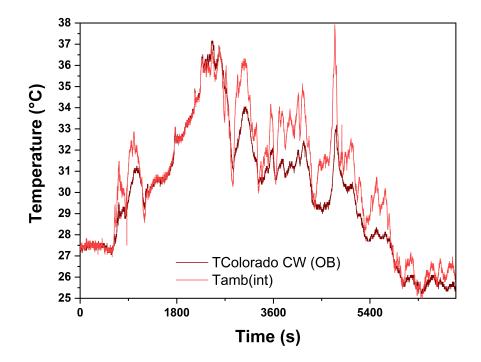


Figure A.1: Manzano Colorado registered temperature differences closed.

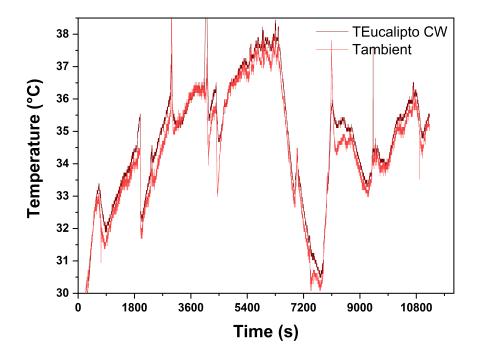


Figure A.2: Eucalipto registered temperature differences closed.

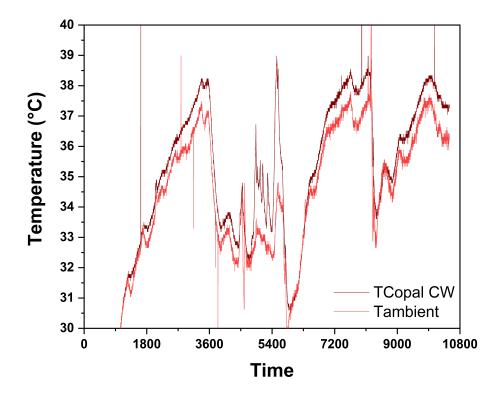


Figure A.3: Copal registered temperature differences closed box.

Appendix B

XPS data of fitting

In the next tables we have the fitting information of area and FWHM (full width in an half maximum) for the XPS spectra of Colorado Table B.1, of Eucalipto Table B.2 and of Copal Table B.3.

COL	Area NTW	FWHM NTW	Area TW	FWHM TW	Area CW	FWHM CW
C1	-	-	1400 ± 100	1.35 ± 0.04	-	
C2	10800 ± 400	2.32 ± 0.5	5400 ± 400	2.19 ± 0.5	9400 ± 400	2.56 ± 0.5
C3	3310 ± 50	1.71 ± 0.5	5500 ± 600	1.82 ± 0.08	1700 ± 100	1.72 ± 0.07
C4	1580 ± 20	1.51 ± 0.5	900 ± 400	1.9 ± 0.4	1100 ± 100	1.7 ± 0.1
C5	160 ± 10	1.03 ± 0.5	700 ± 300	1.9 ± 0.5	260 ± 50	1.3 ± 0.1
C6	-	-		1.28 ± 0.05		-
Error	$\mathbf{R}^2 = 0.998$		$\mathbf{R}^2 = 0.998$		$\mathbf{R}^2 = 0.998$	
COL	Area NTW	FWHM	Area TW	FWHM TW	Area CW	FWHM
		NTW				CW
01	-	-	3300 ± 300	3.6 ± 0.2	-	-
02	2100 ± 200	6.2 ± 0.4	-	-	1800 ± 200	4.4 ± 0.5
03	1740 ± 30	2.0 ± 0.5	2900 ± 200	1.67 ± 0.04	1960 ± 70	1.9 ± 0.5
O4	4920 ± 30	1.8 ± 0.5	12100 ± 500	1.78 ± 0.04		
05	7640 ± 30	1.8 ± 0.5	10300 ± 300	1.71 ± 0.02	3850 ± 30	1.8 ± 0.5
06	-	-	3200 ± 200			-
Error	$\mathbf{R}^2 = 0.998$		$\mathbf{R}^2 = 0.998$		$\mathbf{R}^2 = 0.998$	
COL	Area NTW	FWHM	Area TW	FWHM TW	Area CW	FWHM
		NTW				CW
N1	270 ± 20	2.55 ± 0.06	190 ± 10	2.10 ± 0.10	-	-
Error	$\mathbf{R}^2 = 0.904$		$\mathbf{R}^2 = 0.715$			
COL	Area NTW	FWHM	Area TW	FWHM TW	Area CW	FWHM
		NTW				CW
Si1	115 ± 7	2.72 ± 0.07	176 ± 9	2.54 ± 0.08	110 ± 4	3.22 ± 0.08
Error	$\mathbf{R}^2 = 0.890$		$\frac{176 \pm 9}{\mathbf{R}^2 = 0.789}$		$\mathbf{R}^2 = 0.879$	

Table B.1: Area and FWHM (full width in a half maximum) of peaks present in XPS spectra C1s, O1s, N1s and Si2p for Colorado (COL) non-treated wood (NTW), treated wood (TW) and cooling wood (CW)

EUC	Area NTW	FWHM NTW	Area TW	FWHM TW	Area CW	FWHM CW
C1	-	-	-	-	-	-
C2	19400 ± 400	2.3 ± 0.5	4500 ± 400	2.5 ± 0.5	15000 ± 400	2.0 ± 0.5
C3	3200 ± 200	1.89 ± 0.05	2700 ± 50	1.9 ± 0.5	3930 ± 50	1.6 ± 0.5
C4	-	-	590 ± 20	1.7 ± 0.5	1190 ± 30	1.6 ± 0.5
C5	-	-	440 ± 20	1.9 ± 0.5	700 ± 40	1.9 ± 0.5
C6	-	-	1540 ± 40	1.56 ± 0.02	-	-
Error	$\mathbf{R}^2 = 0.997$		$\mathbf{R}^2 = 0.996$		$\mathbf{R}^2 = 0.998$	
EUC	Area NTW	FWHM	Area TW	FWHM TW	Area CW	FWHM
		NTW				CW
01	-	-	3800 ± 300	3.4 ± 0.2	-	-
02	-	-	-	-	2100 ± 200	5.0 ± 0.3
03	-	-	1300 ± 200	1.41 ± 0.06	1430 ± 80	1.76 ± 0.06
04	-	-	3900 ± 300	1.50 ± 0.07	400 ± 200	1.57 ± 0.03
05	-	-	14500 ± 200	1.86 ± 0.01	11700 ± 100	1.93 ± 0.01
06	-	-	6800 ± 200	2.68 ± 0.05	-	-
Error			$\mathbf{R}^2 = 0.997$		$\mathbf{R}^2 = 0.999$	
EUC	Area NTW	FWHM	Area TW	FWHM TW	Area CW	FWHM
		NTW				CW
N1	-	-	190 ± 10	2.4 ± 0.1	80 ± 5	1.9 ± 0.5
Error			$\mathbf{R}^2 = 0.720$		$\mathbf{R}^2 = 0.418$	
EUC	Area NTW	FWHM	Area TW	FWHM TW	Area CW	FWHM
		NTW				CW
Si1	280 ± 7	2.37 ± 0.03	370 ± 10	2.63 ± 0.06	299 ± 8	2.49 ± 0.03
Error	$\mathbf{R}^2 = 0.975$		$\mathbf{R}^2 = 0.925$		$\mathbf{R}^2 = 0.971$	

Table B.2: Area and FWHM (full width in a half maximum) of peaks present in XPS spectra C1s, O1s, N1s and Si2p for Eucalipto (EUC) non-treated wood (NTW), treated wood (TW) and cooling wood (CW)

СОР	Area NTW		Area TW	FWHM TW	Area CW	FWHM CW
		NTW				CW
C1	-	-	-	-	-	-
C2	9500 ± 400	2.2 ± 0.5	2300 ± 400	2.6 ± 0.5	9100 ± 400	1.8 ± 0.5
C3	7300 ± 400	1.92 ± 0.06	1540 ± 40	1.9 ± 0.5	2100 ± 100	1.29 ± 0.04
C4	2000 ± 100	1.31 ± 0.04	310 ± 20	1.8 ± 0.5	-	-
C5	730 ± 80	1.28 ± 0.06	870 ± 20	1.9 ± 0.5	-	-
C6	-	-	2100 ± 30	1.47 ± 0.01	-	-
Error	$\mathbf{R}^2 = 0.998$		$\mathbf{R}^2 = 0.993$		$\mathbf{R}^2 = 0.995$	
COP	Area NTW	FWHM	Area TW	FWHM TW	Area CW	FWHM
		NTW				CW
01	-	-	5100 ± 400	3.2 ± 0.1	-	-
O2	-	-	-	-	-	-
03	900 ± 100	1.8 ± 0.1	900 ± 100	1.24 ± 0.08	-	-
O4	700 ± 200	1.91 ± 0.04	2600 ± 300	1.39 ± 0.08	-	-
05	11900 ± 100	2 ± 0.5	19200 ± 200	1.83 ± 0.01	-	-
06	-	-	10500 ± 200	2.53 ± 0.04	-	-
Error	$\mathbf{R}^2 = 0.998$		$\mathbf{R}^2 = 0.996$			
СОР	Area NTW	FWHM	Area TW	FWHM TW	Area CW	FWHM
		NTW				CW
N1	-	-	-	-	-	
СОР	Area NTW	FWHM	Area TW	FWHM TW	Area CW	FWHM
		NTW				CW
Si1	287 ± 4	2.76 ± 0.02	162 ± 9	2.2 ± 0.1	115 ± 4	2.15 ± 0.06
Error	$\mathbf{R}^2 = 0.977$		$\mathbf{R}^2 = 0.742$		$\mathbf{R}^2 = 0.893$	

Table B.3: Area and FWHM (full width in a half maximum) of peaks present in XPS spectra C1s, O1s, N1s and Si2p for Copal (COP) non-treated wood (NTW), treated wood (TW) and cooling wood (CW)

Appendix C

Arduino temperature beedback circuit

Here is present the Arduino code used to measured cooling power at day and at night. We use TC as the thermometer of the heater that measures at the same time the material over it (cooling wood material). The ambient temperature we consider was an average of thermometers T1,T4 and T5. Those thermometers were placed at free air under shallow. When TC is lower than ambient temperature (T1+T4+T5)/3 the heater turns on and measure its heating power, which is related to the cooling power. This code was provided by Ph.D. Werner Bramer professor of the School of Physical Sciences and Nanotechnology of YachayTech University.

```
Adafruit ADS1115 ads1;
                                                                           // Construct an ads1015 at the default address
#include <Adafruit_ADS1015.h>
                                                 Adafruit_ADS1115 ads2 (0x49);
#include <Wire.h>
                                                 // construct an ads1115 at address 0x49
 #include <hd44780.h>
                                                 //this is for measure current and voltage and for calculate Watts.
 #include <hd44780ioClass/hd44780_I2Cexp.h>
hd44780_I2Cexp lcd;
                                                 const float multiplier = 5.05648F;
                                                 void setup()
int val_0,val_1,val_2,val_3,val_4,val_5,val_6,
val_7,val_8,val_9,val_10,val_11,val_12;
                                                 {
                                                   adsl.begin(); // Initialize first adslll5
int tempPin_0 = 0;
                                                   ads2.begin(); // Initialize second ads1115
int tempPin 1 = 1;
                                                   adsl.setGain(GAIN_TWOTHIRDS);
int tempPin_2 = 2;
                                                   ads2.setGain(GAIN_TWOTHIRDS);
int tempPin_3 = 3;
                                                   analogReference(INTERNAL);
int tempPin_6 = 6;
                                                   lcd.begin(16,4); // initialize the lcd and
int tempPin_7 = 7;
                                                   //specify that the LCD is 16x4,
int RelayPin = 3;
                                                   //without this code the LCD do not work!
float repeticiones = 10.0;
                                                   lcd.clear();
float TC, T1, T2, T3, T4, T5, T6, T7, T8, T9;
                                                   pinMode(RelayPin, OUTPUT);
                                                   Serial.begin(9600);
intl6_t adcl_0, adcl_1, adcl_2, adcl_3;
intl6_t adc2_0, adc2_1;
                                                   lcd.backlight();
                                                   lcd.setCursor(0,0);
//static float f_val;
static char outstr C[3];
                                                   lcd.print("TC=");
                                                   lcd.setCursor(8,0);
static char outstr_1[3];
                                                   lcd.print("T1=");
static char outstr_2[3];
                                                     lcd.setCursor(0,1);
static char outstr 3[3];
                                                   lcd.print("T2=");
static char outstr_4[3];
                                                     lcd.setCursor(8,1);
static char outstr_5[3];
                                                   lcd.print("T3=");
static char outstr_6[3];
                                                   lcd.setCursor(0,2);
static char outstr_7[3];
                                                     lcd.print("T4=");
static char outstr_W[7];
```

Figure C.1: Arduino code part 1 (page 1 and 2)

```
lcd.setCursor(8,2);
   lcd.print("T5=");
 lcd.setCursor(0,3);
 lcd.print("W=");
  TC=24.0;
  T1=24.0;
  T2=24.0;
  T3=24.0;
  T4=24.0;
  T5=24.0;
  T6=24.0;
  T7=24.0;
  T8=24.0;
  T9=24.0;
unsigned long time_2;
}
unsigned long time_1 = micros();
void loop()
£
 val 0 = 0.0;
 val_1 = 0.0;
 val 2 = 0.0;
 val_3 = 0.0;
 val 4 = 0.0;
 val 5 = 0.0;
  adc1 0 = 0.0;
  adcl 1 = 0.0;
  adc1 2 = 0.0;
  adc1 3 = 0.0;
```

```
adc1_3 = 0.0;
adc2 0 = 0.0;
adc2 \ 1 = 0.0;
for (int i = 0;i < repeticiones;i++) { // Loop for measuring the values of
 //the voltage and making a mean value of each of them
}
 analogReference(INTERNAL);
 val 0 = analogRead(tempPin 0) + val 0;
     analogReference(INTERNAL);
  val 1 = analogRead(tempPin 1) + val 1;
     analogReference(INTERNAL);
  val_2 = analogRead(tempPin_2) + val_2;
      analogReference(INTERNAL);
  val_3 = analogRead(tempPin_3) + val_3 ;
      analogReference(INTERNAL);
  val_4 = analogRead(tempPin_6) + val_4;
      analogReference(INTERNAL);
  val_5 = analogRead(tempPin_7) + val_5;
  adcl_0 = adsl.readADC_SingleEnded(0) ;
 adcl_1 = adsl.readADC_SingleEnded(1) ;
 adcl_2 = adsl.readADC_SingleEnded(2) ;
 adcl_3 = adsl.readADC_SingleEnded(3) ;
   delay(20);
1
  adcl 0 = adsl.readADC SingleEnded(0);
  delayMicroseconds(100);
  adcl 1 = adsl.readADC SingleEnded(1);
      delayMicroseconds(100);
```

Figure C.2: Arduino code part 2 (page 3 and 4)

```
float cel 1 = mv_1/10.0;
  adcl 2 = adsl.readADC SingleEnded(2);
      delayMicroseconds(100);
                                          float cel 2 = mv 2/10.0-0.23;
                                          float cel_3 = mv_3/10.0;
  adcl_3 = adsl.readADC_SingleEnded(3);
                                          float cel_4 = mv_4/10.0+1.07;
      delayMicroseconds(100);
                                          float cel_5 = mv_5/10.0+0.10;
  adc2 0 = ads2.readADC SingleEnded(0);
      delayMicroseconds(100);
                                          float cel_6 = mv_6*100.0+4.29+1.21;
  adc2_1 = ads2.readADC_SingleEnded(1);
      delayMicroseconds(100);
                                          float cel_7 = mv_7*100.0+4.29+0.1;
                                          float cel_8 = mv_8*100.0+4.29;
val_0 = val_0/repeticiones;
                                          float cel_9 = mv_9*100.0+4.29+0.22;
val_1 = val_1/repeticiones;
val_2 = val_2/repeticiones;
                                          TC = cel C;
                                          T1 = cel 1;
val_3 = val_3/repeticiones;
                                          T2 = cel 2;
val_4 = val_4/repeticiones;
                                          T3 = cel 3;
val_5 = val_5/repeticiones;
                                          T4 = cel 4;
val_6 = adcl_0/repeticiones;
                                          T5 = cel_5;
val_7 = adcl_1/repeticiones;
                                          T6 = cel_6;
val_8 = adcl_2/repeticiones;
                                          T7 = cel_7;
val 9 = adcl 3/repeticiones;
                                          T8 = cel_8;
float mv_0 = ( val_0/1024.0)*1100;
                                          T9 = cel 9;
float mv_1 = ( val_1/1024.0)*1100;
                                          lcd.setCursor(11,0);
float mv_2 = ( val_2/1024.0)*1100;
float mv_3 = ( val_3/1024.0)*1100;
                                          lcd.print(T1);
float mv_4 = ( val_4/1024.0)*1100;
                                          if (TC < (T1+T4+T5)/3-0.1) {
float mv_5 = ( val_5/1024.0)*1100;
                                          // (T1+T4+T5)/3 it the temperature of ambient control,
float mv_6 = ( adc1_0/32767.0)*5.0;
                                          //TC:temperaure of the heater (temperature of the cooling wood)
                                            digitalWrite(RelayPin, HIGH);
float mv 7 = ( adcl 1/32767.0)*5.0;
                                                                                                      h
                                            adc2_0 = ads2.readADC_SingleEnded(0);
float mv 8 = ( adcl 2/32767.0)*5.0;
float mv 9 = ( adcl 3/32767.0)*5.0;
                                            adc2_1 = ads2.readADC_SingleEnded(1);
```

Figure C.3: Arduino code part 3 (page 5 and 6)

```
float W = (adc2_0/27138.0)*multiplier*(adc2_1/27138.0)*multiplier;
    delay(500);
  lcd.setCursor(2,3);
  dtostrf(W, 1, 4, outstr_W);
//function dtostrf() converts flotant to a string
//that save in outstc with the format 2,1
//three characeters with one decimal.
  lcd.print(outstr W);
 delay(50);
}
  delay(100);
if (TC > (T1+T4+T5)/3-0.5) {// 0.5 is the tolerance for thee turn off
 digitalWrite(RelayPin, LOW);
 delay(100);
}
Serial.print("TC=");
Serial.print(cel_C);
Serial.print(" ");
Serial.print("Tl=");
Serial.print(cel_1);
Serial.print(" ");
Serial.print("T2=");
Serial.print(cel 2);
Serial.print(" ");
Serial.print("T3=");
Serial.print(cel_3);
Serial.print(" ");
Serial.print("T4=");
Serial.print(cel 4);
Serial.print(" ");
Serial.print("T5=");
```

Figure C.4: Arduino code part 4 (page 7)

```
Serial.print(cel_5);
                                                                      lcd.setCursor(3,1);
Serial.print(" ");
                                                                      dtostrf(cel_2,2,1, outstr_2);
Serial.print("T6=");
                                                                      lcd.print(outstr_2);
Serial.print(cel_6);
Serial.print(" ");
                                                                      lcd.setCursor(11,1);
Serial.print("T7=");
                                                                      dtostrf(cel_3,2, 1, outstr_3);
                                                                      lcd.print(outstr_3);
Serial.print(cel_7);
Serial.print(" ");
Serial.print("T8=");
                                                                      lcd.setCursor(3,2);
Serial.print(cel_8);
                                                                      dtostrf(cel_4,2, 1, outstr_6);
Serial.print(" ");
                                                                      lcd.print(outstr_6);
Serial.print("T9=");
Serial.print(cel_9);
                                                                      lcd.setCursor(11,2);
Serial.print(" ");
                                                                      dtostrf(cel_5,2, 1, outstr_6);
                                                                      lcd.print(outstr_6);
float W = (adc2_0/27138.0)*multiplier*(adc2_1/27138.0)*multiplier;
Serial.print("W=");
                                                                      lcd.setCursor(2,3);
Serial.print(abs(W),5);
                                                                      dtostrf(W, 1, 4, outstr_W);
Serial.print(" ");
                                                                      lcd.print(outstr W);
                                                                      delay(500); // Delay principal of the program.
unsigned long time_2= micros();
Serial.print("t=");
Serial.println((time_2-time_1)*0.000001);
lcd.setCursor(3,0);
dtostrf(cel_C,2,1, outstr_C);
lcd.print(outstr_C);
lcd.setCursor(11,0);
dtostrf(cel_1,2,1, outstr_1);
lcd.print(outstr_1);
```

Figure C.5: Arduino code part 5 (page 8 and 9)

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